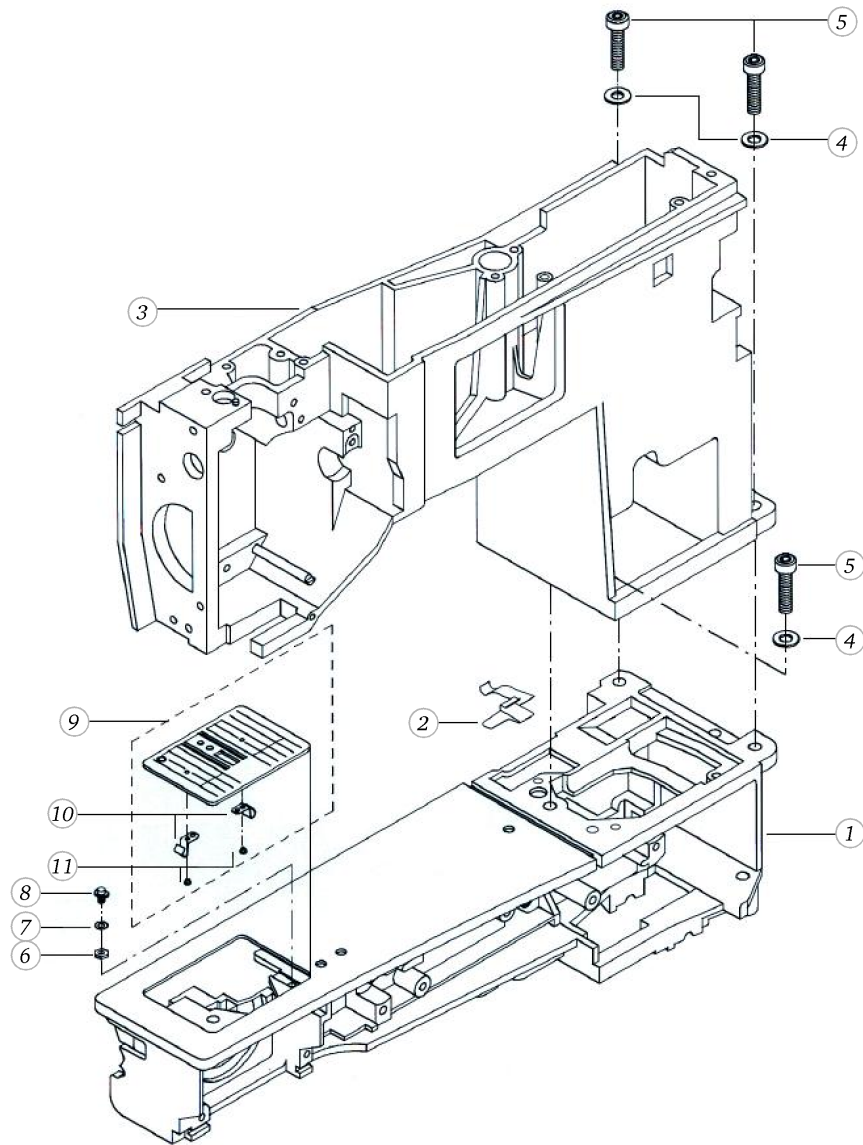




## Spare Parts

**BERNINA artista 180**

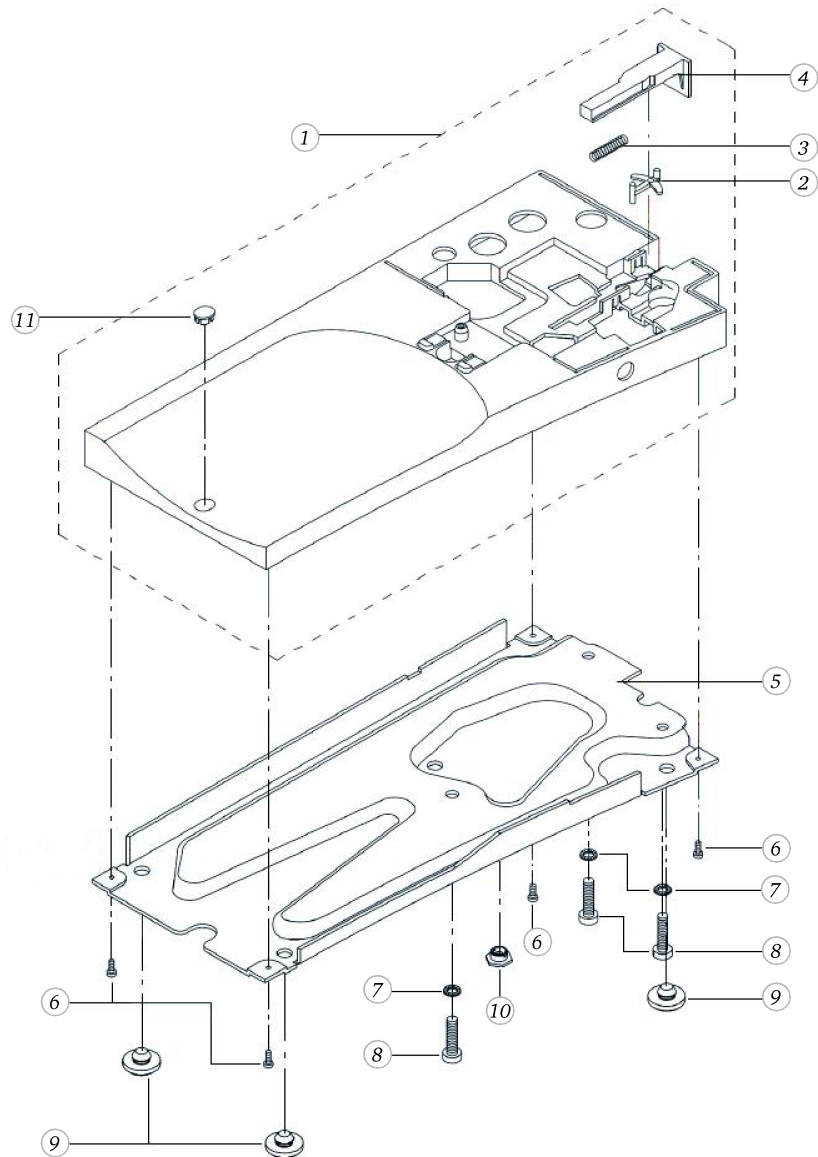
**Upper arm and foundation**



Pos	Item number	Description
1	0079015101	FOUNDATION RL
2	0307435000	CONTACT SPRING
3	0089985400	UPPER ARM
4	22959313++	WASHER
5	0077525067	SCREW
6	22502313++	HEXAGONAL NUT
7	23225753++	Curved Spring Washers M3 DIN 137 A - BN795 Art- No. 1280317
8	0026045200	SPECIAL BOLT
9	0079297100	NEEDLE PLATE 9MM
10	0078755200	Clip
10	0078755300	Clip
11	20500223++	Slotted Machine Screw M2x1.8 nickel-plated

# BERNINA artista 180

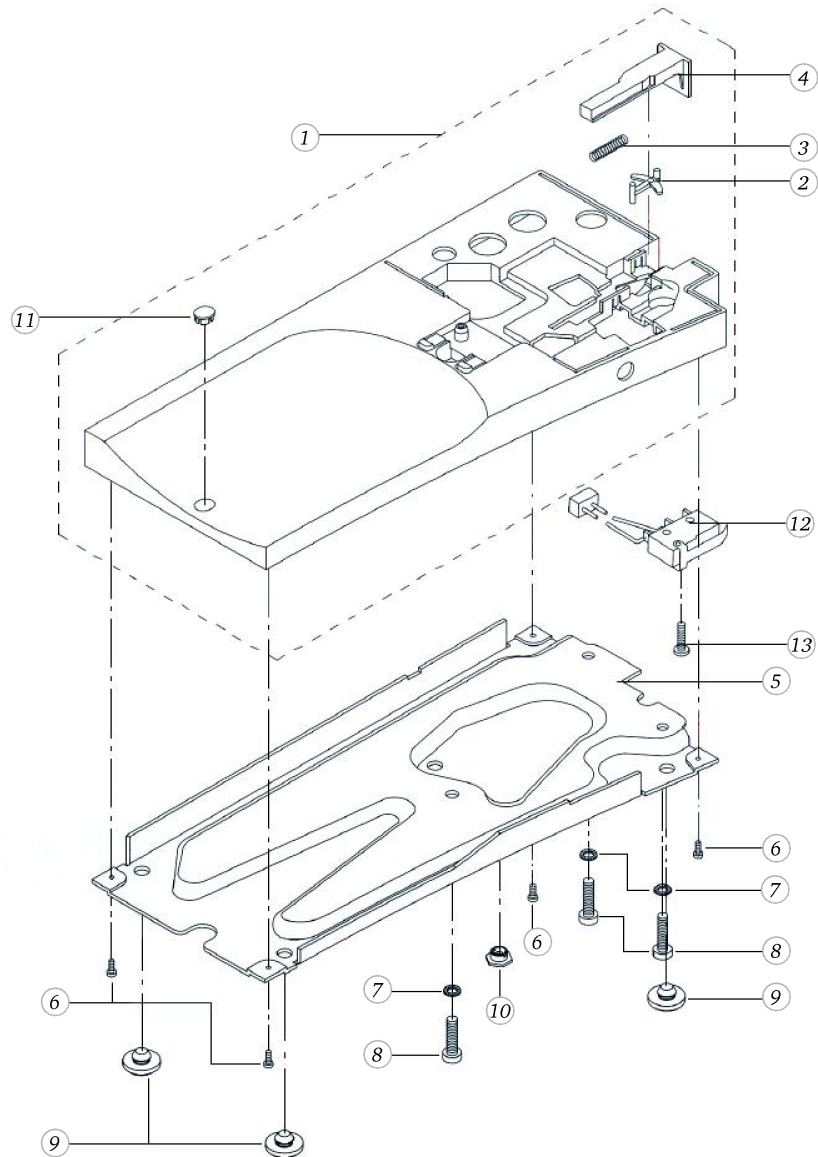
## Base plate (artista 180 / RICCAR)



Pos	Item number	Description
1	0078767100	BASE PLATE COVER CPL.
2	0078465000	SELECTION LEVER
3	0321135000	Spring
4	0088895000	DROP FEED KNOB
5	0078947300	BASEPLATE CPL
6	0023345000	Screw Pan Head Pt 3 x 8 WN1452 - BN20138 Art-No. 3216015
7	23351053++	DENTED WASHER
8	0078865067	SCREW TORX DUOTAPTITE
9	0003445000	RUBBER FOOT
10	0003597000	RUBBER FEET CPL.
11	0079165000	COVER

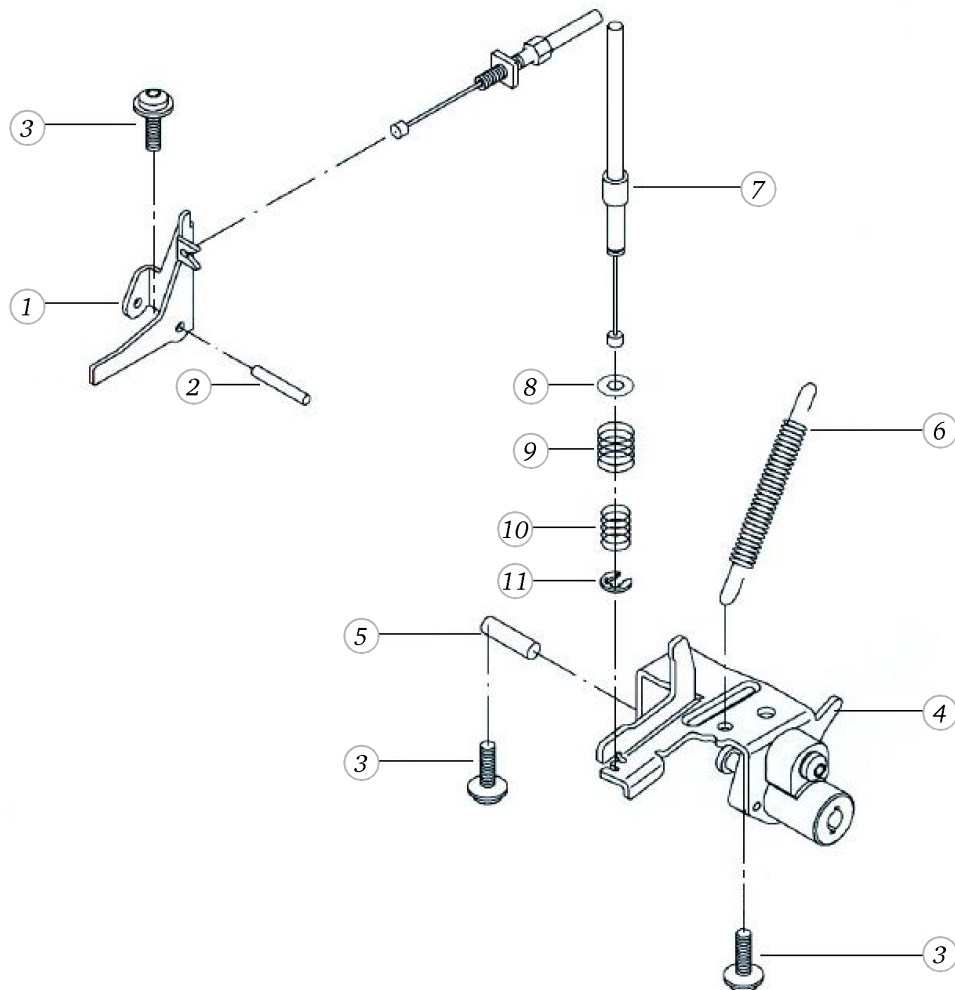
# BERNINA artista 180

## Base plate (artista 185)



Pos	Item number	Description
1	0078767100	BASE PLATE COVER CPL.
2	0078465000	SELECTION LEVER
3	0321135000	Spring
4	0088895000	DROP FEED KNOB
5	0078947300	BASEPLATE CPL
6	0023345000	Screw Pan Head Pt 3 x 8 WN1452 - BN20138 Art-No. 3216015
7	23351053++	DENTED WASHER
8	0078865067	SCREW TORX DUOTAPTITE
9	0003445000	RUBBER FOOT
10	0003597000	RUBBER FEET CPL.
11	0079165000	COVER
12	0087677202	MICRO SWITCH WITH CABEL CPL.
13	0023345020	TORX SCREW

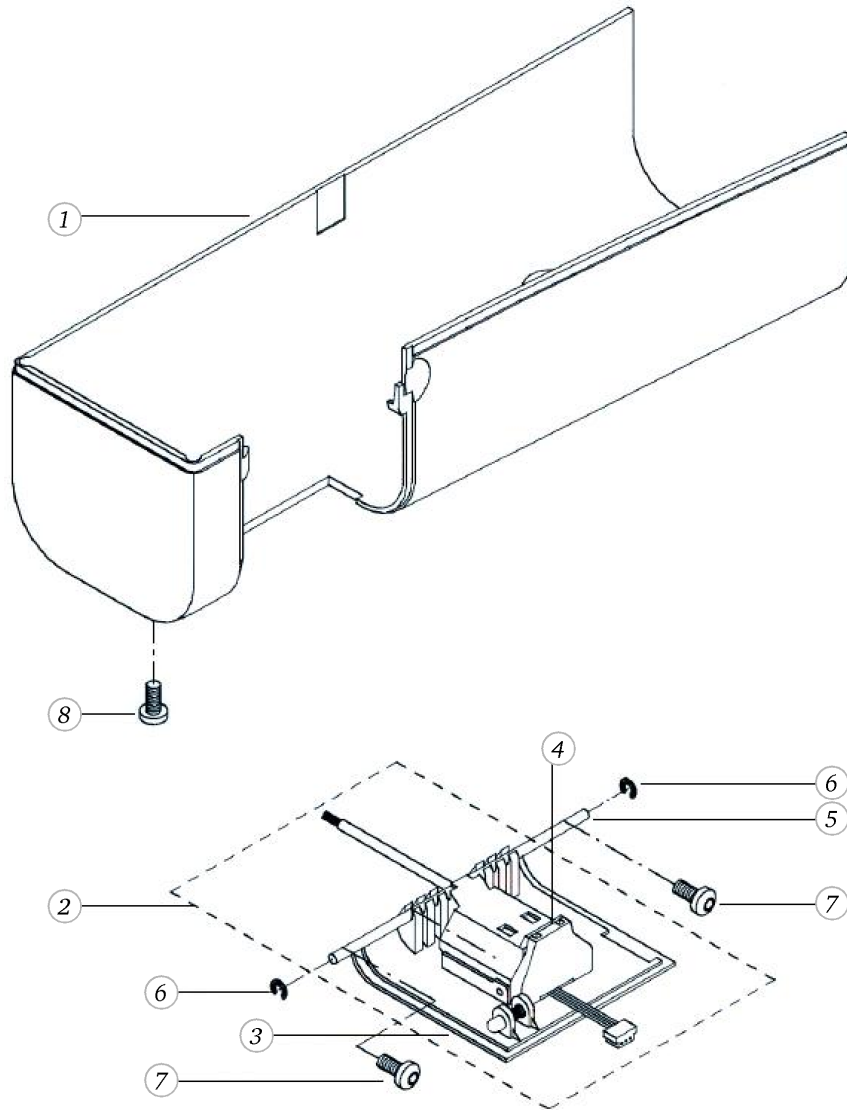




Pos	Item number	Description
1	0077595100	DISENGAGING LEVER
2	24112743++	CYLINDRICAL PIN
3	0078885043	Button Head Screw Torx Dt M4x10
4	0078207000	KNEELIFTER DEVICE
5	0082255003	CYLINDRICAL PIN Ø5-h8x16
6	0078905000	SPRING
7	0078535000	BOWDEN CONTRO.CABLE
8	22956813++	Flat Washer M5 ISO 7089 - BN715 Art-No. 1729268
9	0087895100	SPRING
10	0087885000	SPRING
11	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657

# BERNINA artista 180

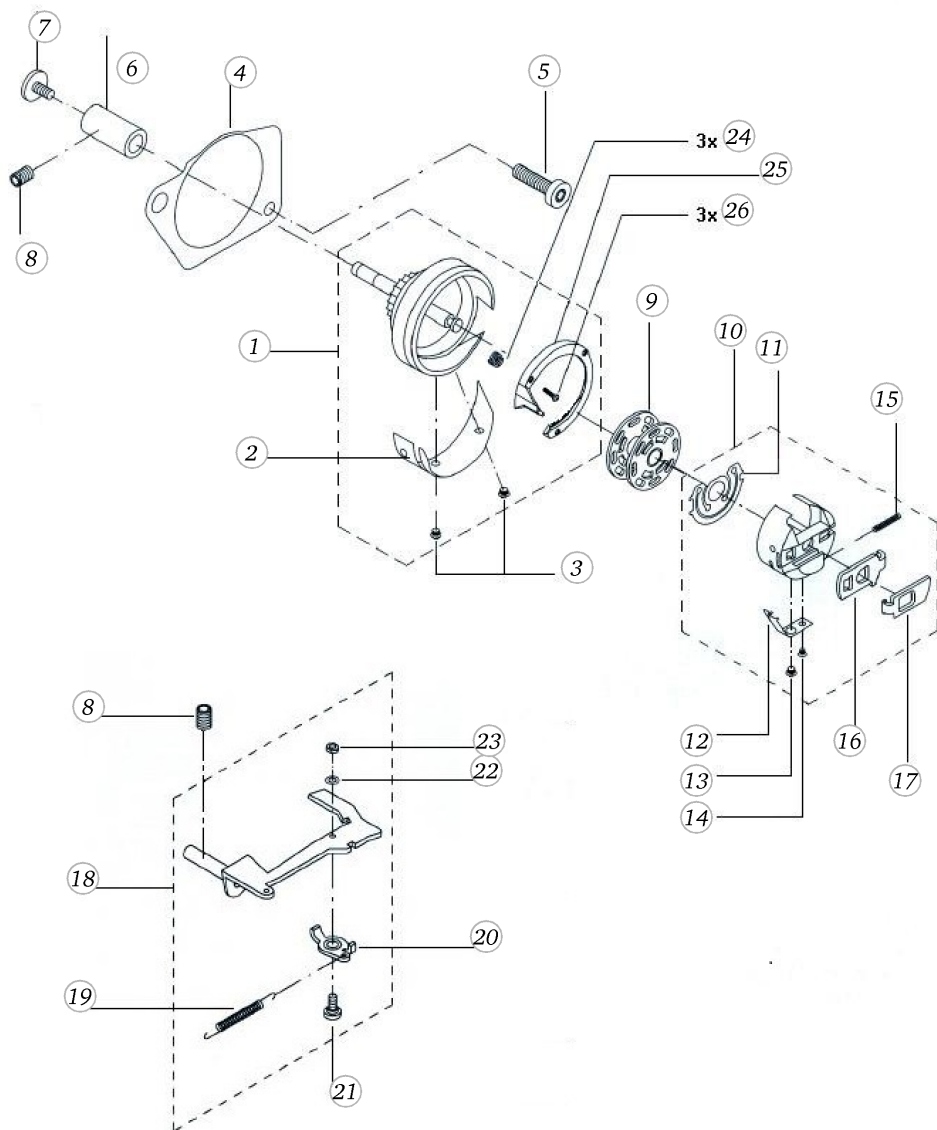
## Free arm cover, lower thread monitoring



Pos	Item number	Description
1	0089575000	FREE ARM COVER
2	0078787301	FREEARM COVER DOOR CPL.180
3	0078787300	FREE ARM COVER DOOR
4	0020197301	HOUSING CPL.
5	0078795100	AXLE
6	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
7	0078885043	Button Head Screw Torx Dt M4x10
8	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593

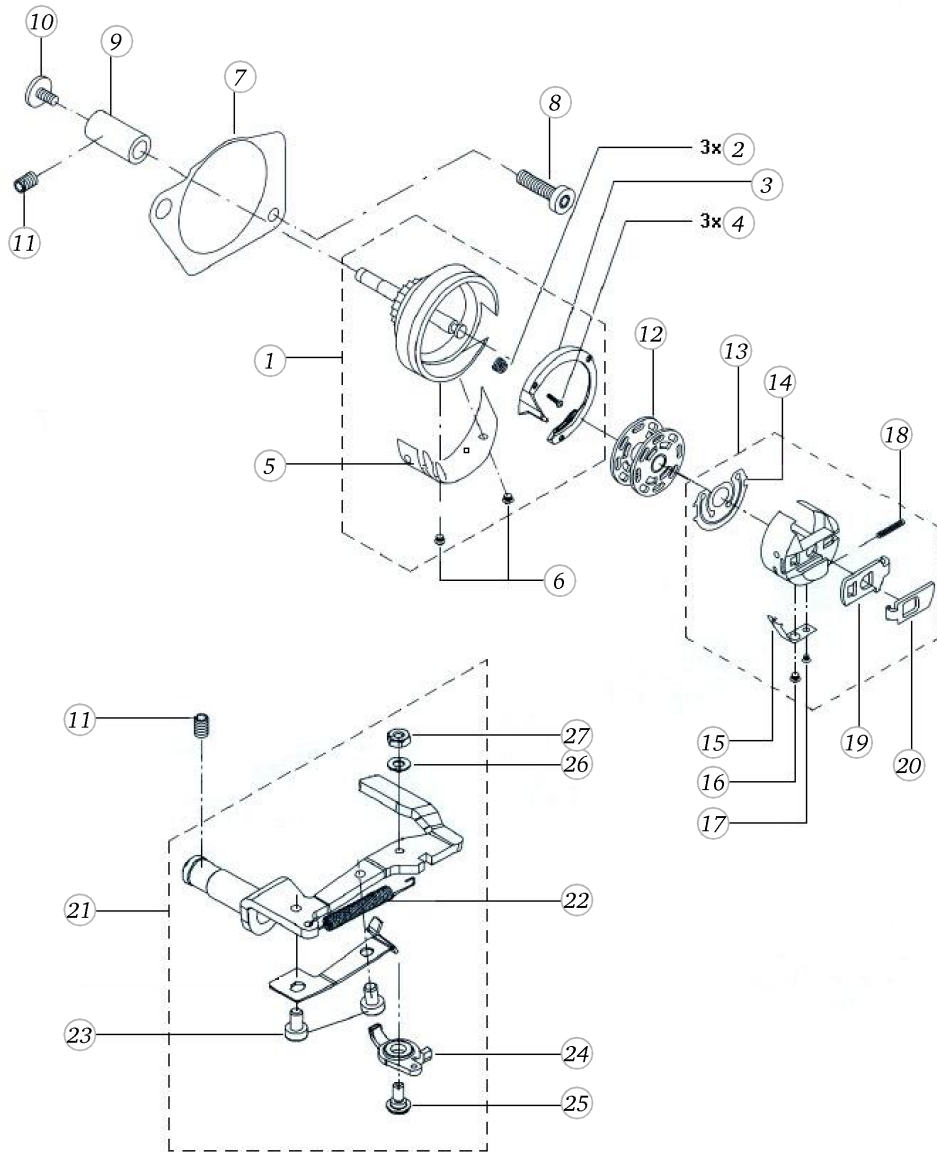
# BERNINA artista 180

# Rotary hook with bobbin case (artista 180 / RICCAR)



Pos	Item number	Description
1	0060767200	ROTARY HOOK CPL.9MM
2	0060785200	THREAD PROTECTION 1630
3	0023845211	SCREW
4	0078725100	COVER SHEET
5	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
6	0022905100	BUSH
7	0017205200	LOW-HEAD SCREW-M3
7	0017205300	thru head screw
8	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
9	0060265300	BOBBIN METAL
10	0060687810	BOBBIN CASE CPL.
11	0060695310	STOP SPRING C
12	0063105210	SPRING C
13	0063115000	SCREW
14	0063125000	SCREW
15	0310065000	SPRING
16	0031575000	BOBBIN CASE LATCH PT2
17	0031585000	BOBBIN CASE LATCH PT2
18	0029047700	STOPPER CPL.
19	0023935000	SPRING
20	0023945100	SUPPORT
21	0023955200	cylindrical screw
22	23225553++	Curved Spring Washer 2,2/4,5/0,3
23	22500223++	Hex Nuts 0,8d M2 DIN934 - BN109 Art-No. 1088221
24	0023865100	SPRING
25	0069305100	HOOK GIB
26	0069105000	SCREW

# BERNINA artista 180

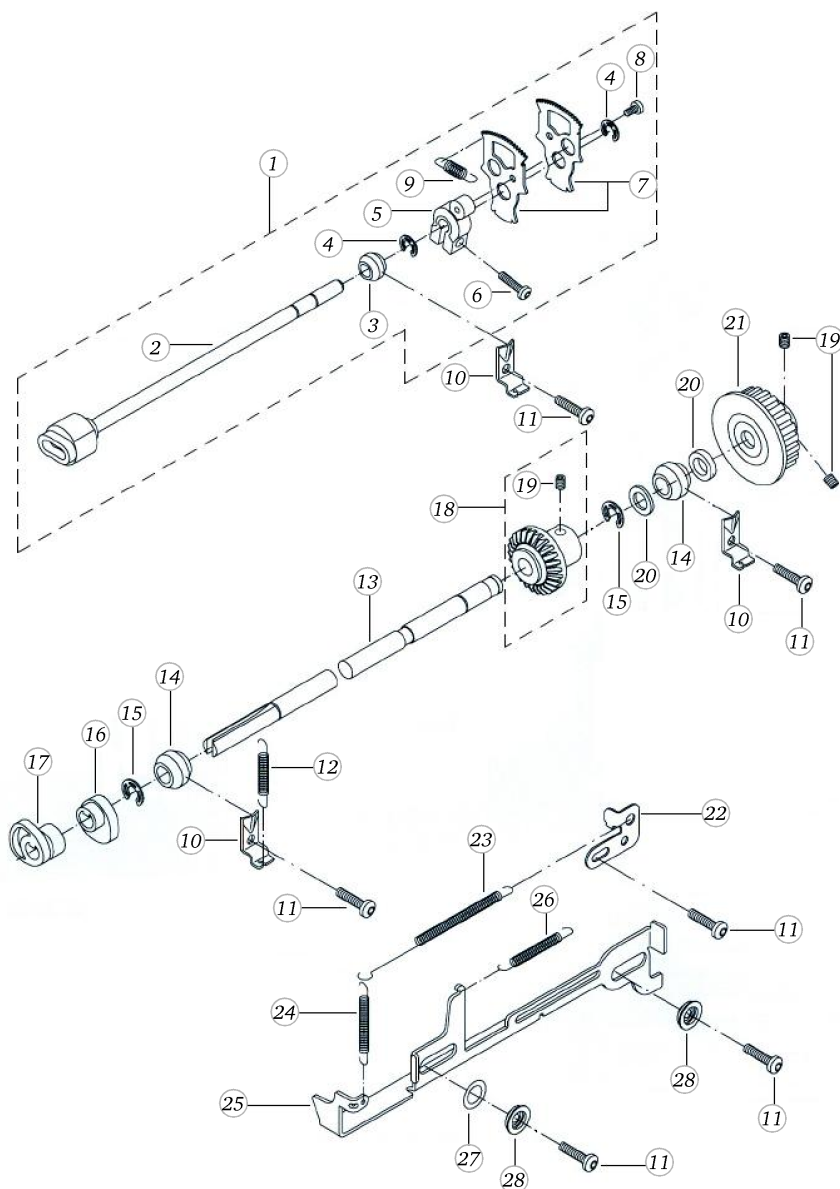


# Rotary hook with bobbin case (artista 185)

Pos	Item number	Description
1	0060767701	ROTARY HOOK CPL.9MM
2	0023865100	SPRING
3	0307335000	THREAD DEFLECTOR
4	0069105000	SCREW
5	0306845200	THREAD PROTECTION
6	0023845211	SCREW
7	0078725100	COVER SHEET
8	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
9	0022905100	BUSH
10	0017205300	LOW-HEAD-SCREW-M3
11	0078665043	thru head screw Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
12	0060265300	BOBBIN METAL
13	0060687810	BOBBIN CASE CPL.
14	0060695310	STOP SPRING C
15	0063105210	SPRING C
16	0063115000	SCREW
17	0063125000	SCREW
18	0310065000	SPRING
19	0031575000	BOBBIN CASE LATCH PT2
20	0031585000	BOBBIN CASE LATCH PT2
21	0029047701	BOBBINCASE STOP CPL.
22	0023935000	SPRING
23	0077525020	SCREW TORX M2.5X4
24	0023945100	SUPPORT
25	0023955200	cylindrical screw
26	23225553++	Curved Spring Washer 2,2/4,5/0,3
27	22500223++	Hex Nuts 0,8d M2 DIN934 - BN109 Art-No. 1088221

# BERNINA artista 180

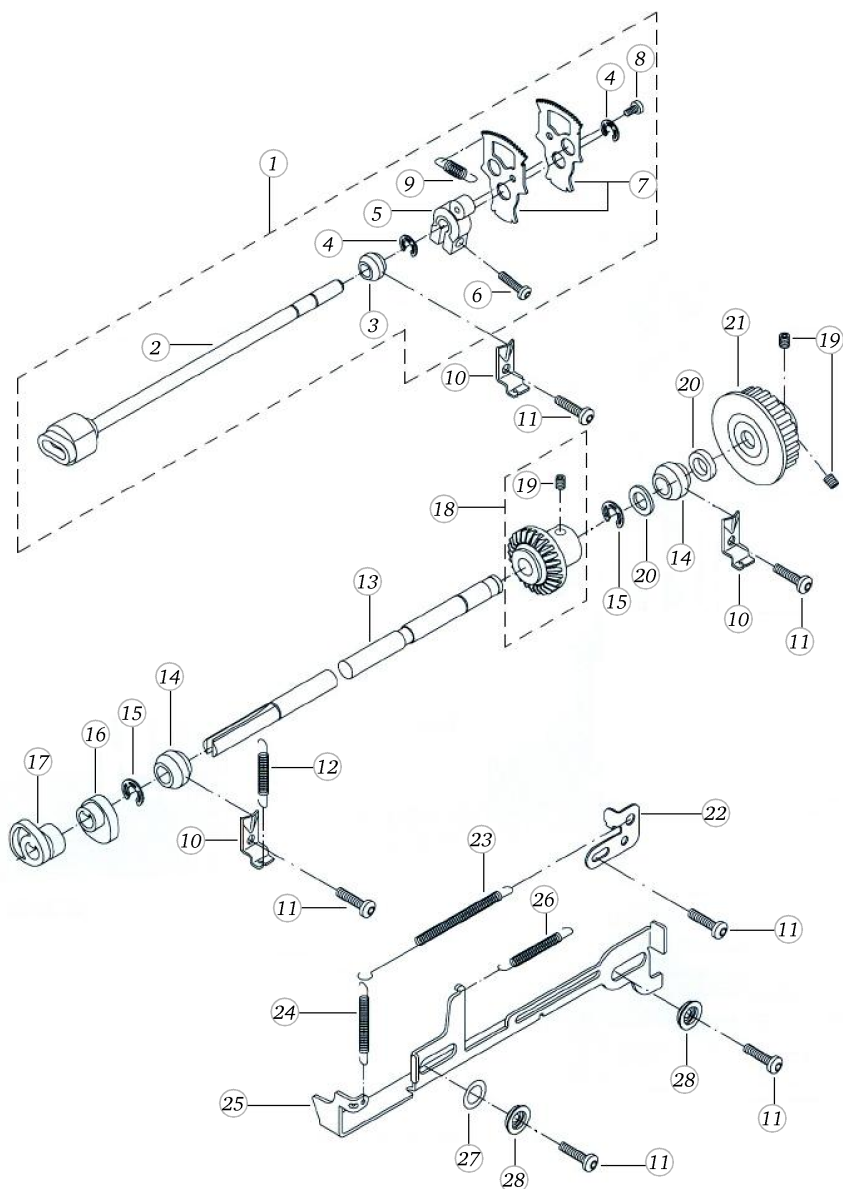
# Crank- and Base Shaft (artista 180 / RICCAR)



Pos	Item number	Description
1	0078367201	CRANKSHAFT CPL.
2	0078365000	CRANK SHAFT
3	0078235001	Bearing
4	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
5	0078035100	STITCH LENGTH CLAMP V180
6	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
7	0078015000	TOOTHED SEGMENT
8	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
9	0078445000	Tension Spring De=5,0 L0=15,5 d=0,5
9	0343315000	Tension Spring De=6 L0=18,5 d=0,85
10	0078715200	FIXATION PIECE
11	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
12	0079187100	Spring Cpl
13	0078125000	BASE SHAFT
14	0078235000	Bearing
15	23502053++	Circlip For Shafts d1 6 DIN6799 - BN809 Art-No.1284673
16	0078105000	CAM
17	0078115000	CAM
18	0022947400	BEVEL GEAR CPL
19	0078685072	Hexalobular Socket Set Screws M5x0,5x5
20	0078875000	DISTANCE RING
21	0019947300	TOOTHED BELT D. WHEEL
22	0078405000	Spring Location Piece
23	0078435000	Spring
24	25603003++	TENSION SPRING
25	0078395200	LINK
26	25604203++	TENSION SPRING
27	0030735100	o-ring seal D10.82/d1.78 70ShoreA EPDM schwefelvernetzt D

# BERNINA artista 180

# Crank- and Base Shaft (artista 180 / RICCAR)

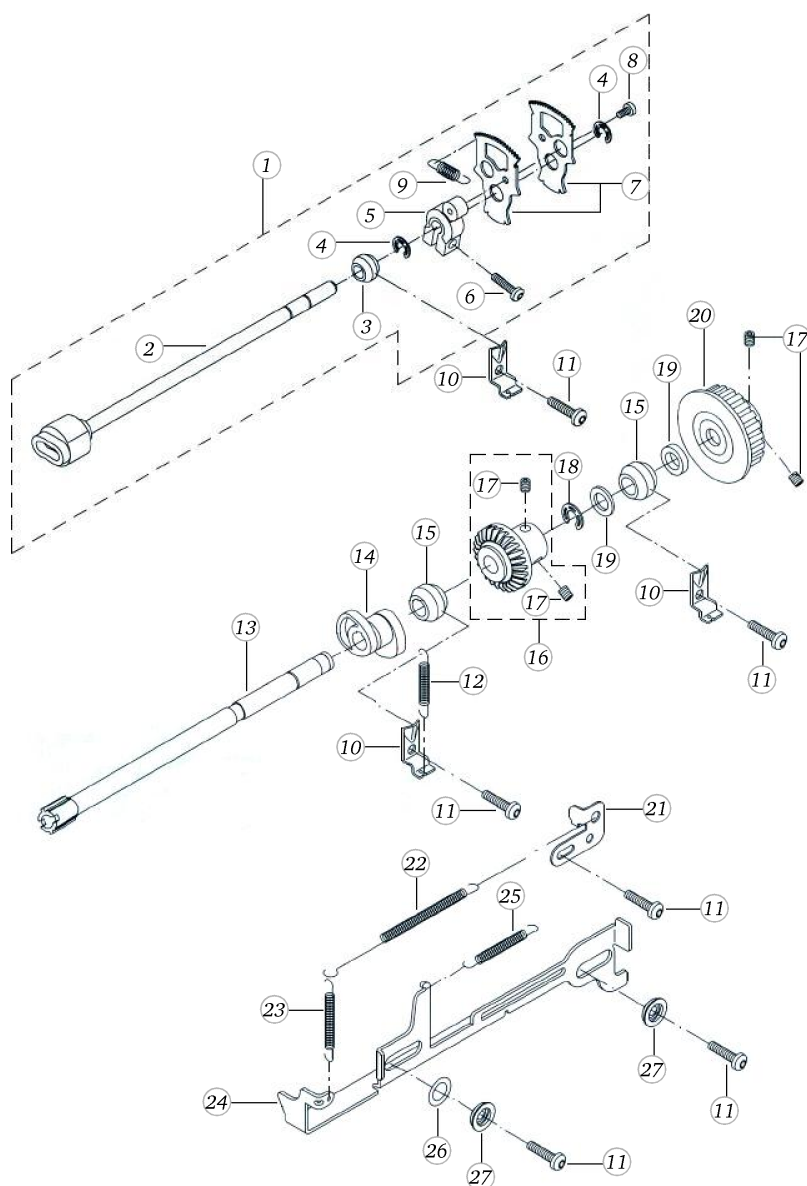


Pos	Item number	Description
28	0032185100	GUIDE BELT



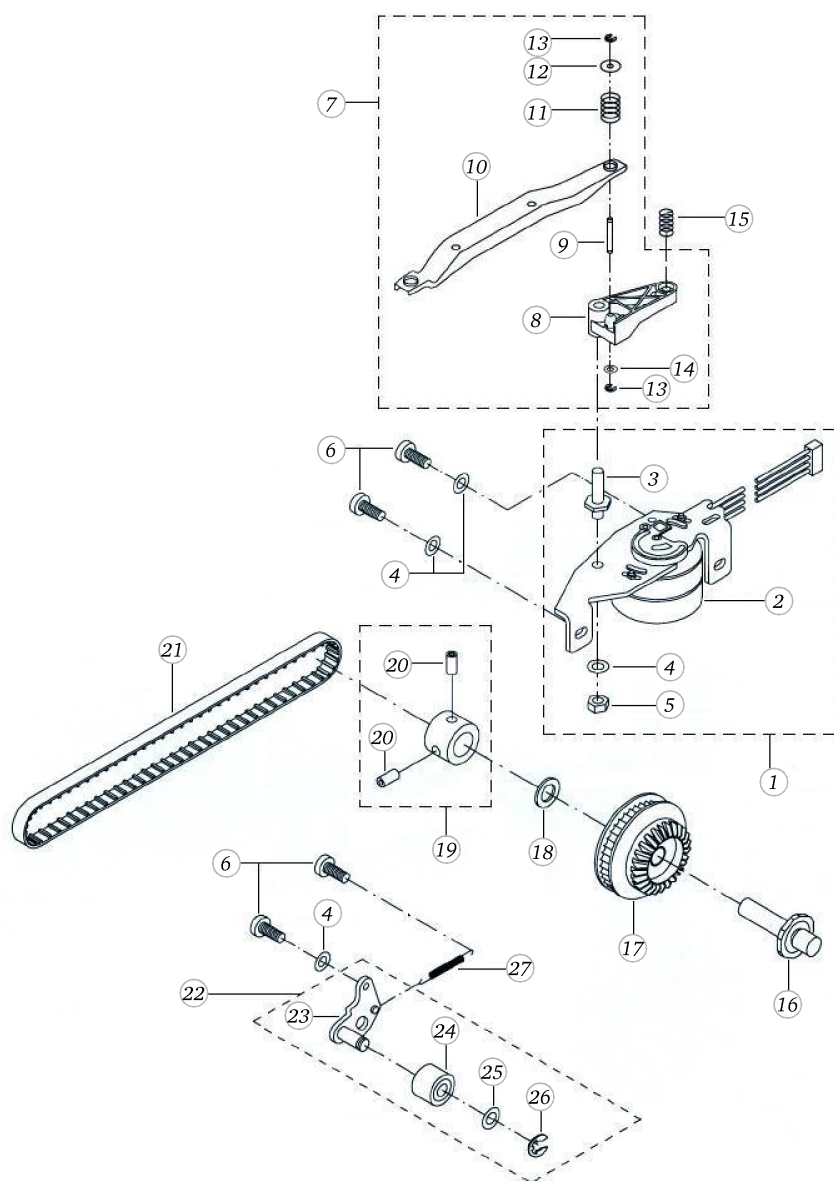
# BERNINA artista 180

# Crank- and Base Shaft



Pos	Item number	Description
1	0078367201	CRANKSHAFT CPL.
2	0078365000	CRANK SHAFT
3	0078235001	Bearing
4	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
5	0078035100	STITCH LENGTH CLAMP V180
6	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
7	0078015000	TOOTHED SEGMENT
8	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
9	0078445000	Tension Spring De=5,0 L0=15,5 d=0,5
9	0343315000	Tension Spring De=6 L0=18,5 d=0,85
10	0078715200	FIXATION PIECE
11	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
12	0079187100	Spring Cpl
13	0304587000	BASE SHAFT ASSEM
14	0304595000	CAM
15	0078235000	Bearing
16	0022947400	BEVEL GEAR CPL
17	0078685072	Hexalobular Socket Set Screws M5x0,5x5
18	23502053++	Circlip For Shafts d1 6 DIN6799 - BN809 Art-No.1284673
19	0078875000	DISTANCE RING
20	0019947300	TOOTHED BELT D. WHEEL
21	0078405000	Spring Location Piece
22	0078435000	Spring
23	25603003++	TENSION SPRING
24	0304625000	LINK
25	25604203++	TENSION SPRING
26	0030735100	o-ring seal D10.82/d1.78 70ShoreA EPDM schwefelvernetzt D
27	0032185100	GUIDE BELT

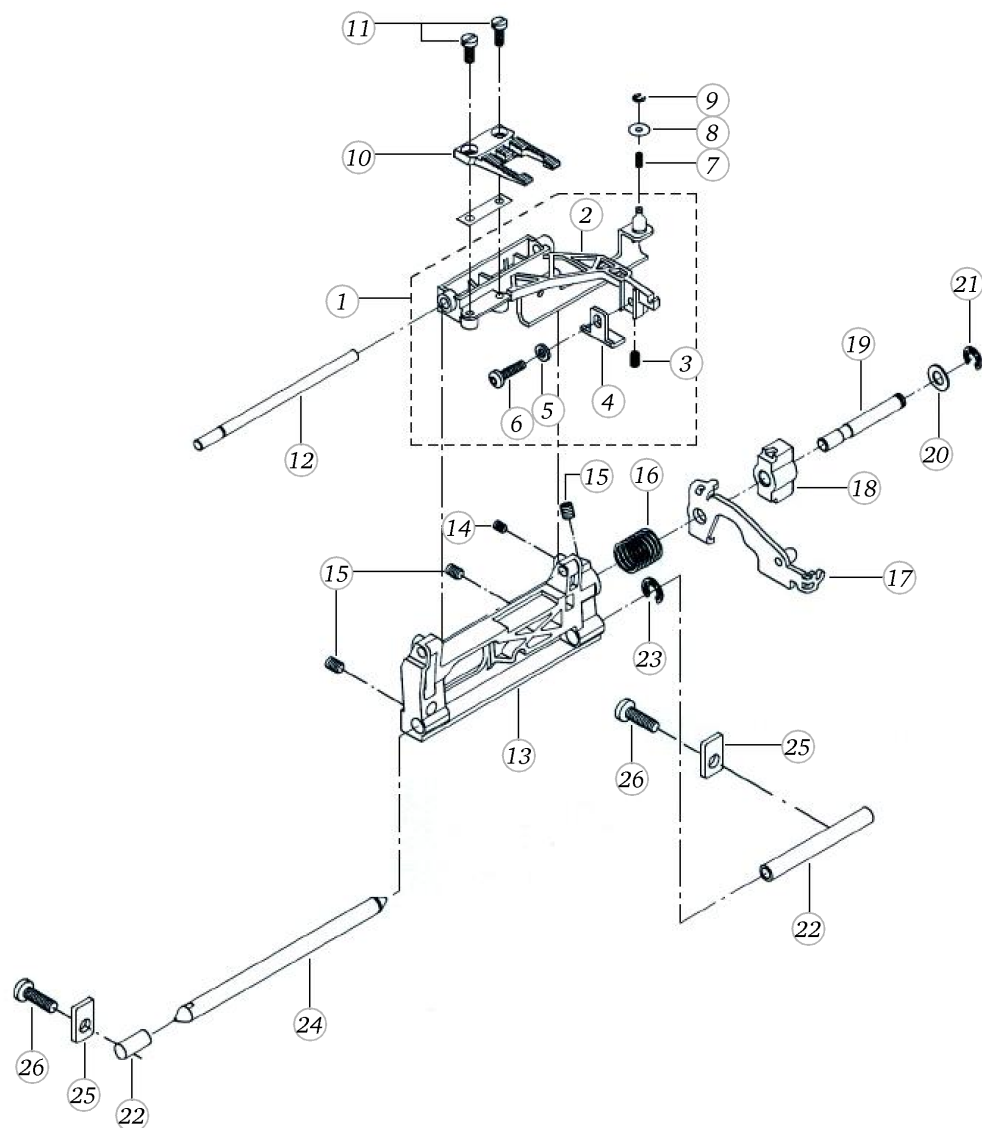




Pos	Item number	Description
1	0084387000	BRACKET PREM.
2	0060317001	STEPPMOTOR CPL.WITHOUT MAGNET
3	0060165000	BEARING PIN
4	22954683++	Flat Washer M4 DIN 433 - BN726 Art-No. 1269577
5	22503713++	HEXAGONAL NUT
6	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
7	0060377000	LEVER CPL. 1630
8	0060187000	LEVER PREASSEMBLY
9	24175113++	CYLINDRICAL PIN
10	0060235000	LATERAL MOVEMENT SHAFT
11	25570403++	PRESSURE SPRING
12	22950213++	Washer d2.2xD7.5xs0.5
13	23500553++	Circlips For Shafts d1 1.5 DIN6799 - BN809 Art- No.1284614
14	22900313++	WASHER
15	25531403++	PRESSURE SPRING
16	0022925000	BELT PULLEY AXLE
17	0022937000	BEVEL GEAR W. BELT PULLER CP
18	22960443++	Washer d7.2/D12xs0.3
19	0023987100	COLLAR FOR BEVEL GEAR 180
20	0078685072	Hexalobular Socket Set Screws M5x0,5x5
21	0023975100	TOOTH BELT
22	0022837100	BELT TENSION CPL.
23	0026807100	BELT TENSIONER
24	0000527100	TENSION ROLLER
25	23100203++	Flat Washer d5.2-10x0.5
26	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
27	25607103++	TENSION SPRING

# BERNINA artista 180

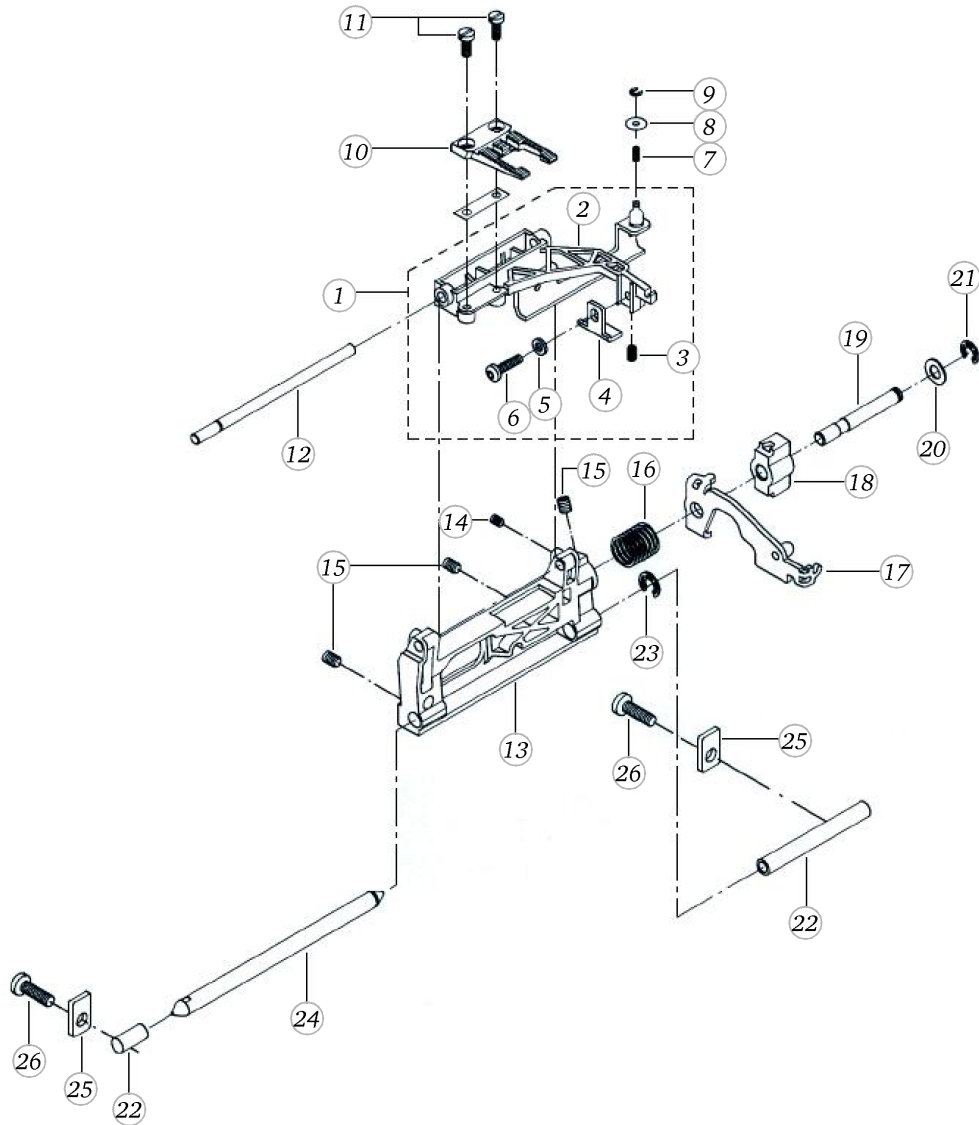
# Feed dog unit (artista 180 / RICCAR)



Pos	Item number	Description
4	0082977000	FEED DOG CARRIER
1	0082977100	FEED DOG CARRIER
2	0078157100	FEED DOG CARRIER CPL.
3	25524003++	Spring
4	0000785200	ADJUSTING PLATE
5	22952113++	Washer 3.2/7x1.5 black finished
6	0078865036	Socket Pan Head Thread Forming Screws M3x12 DIN7500 - BN13916 Art-No. 2027569
7	25570403++	PRESSURE SPRING
8	22950213++	Washer d2.2xD7.5xs0.5
9	23500553++	Circlips For Shafts d1 1.5 DIN6799 - BN809 Art- No.1284614
10	0060355400	FEED DOG
11	0078865033	Socket Pan Head Thread Forming Screws M3x12 DIN7500 - BN13916 Art-No. 2027534
12	0078165000	AXLE
13	0000245400	FEED DOG FORK
14	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
15	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
16	0079055000	SPRING
17	0078047200	THRUST REVERSER CPL.
18	0078065100	Swing Bearing
19	0078075000	BOLT
20	23100203++	Flat Washer d5.2-10x0.5
21	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
22	0078695100	BEARING
23	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art- No.1284665
24	0078705100	ECCENTRIC AXLE
25	0010475100	PRESSURE PLATE

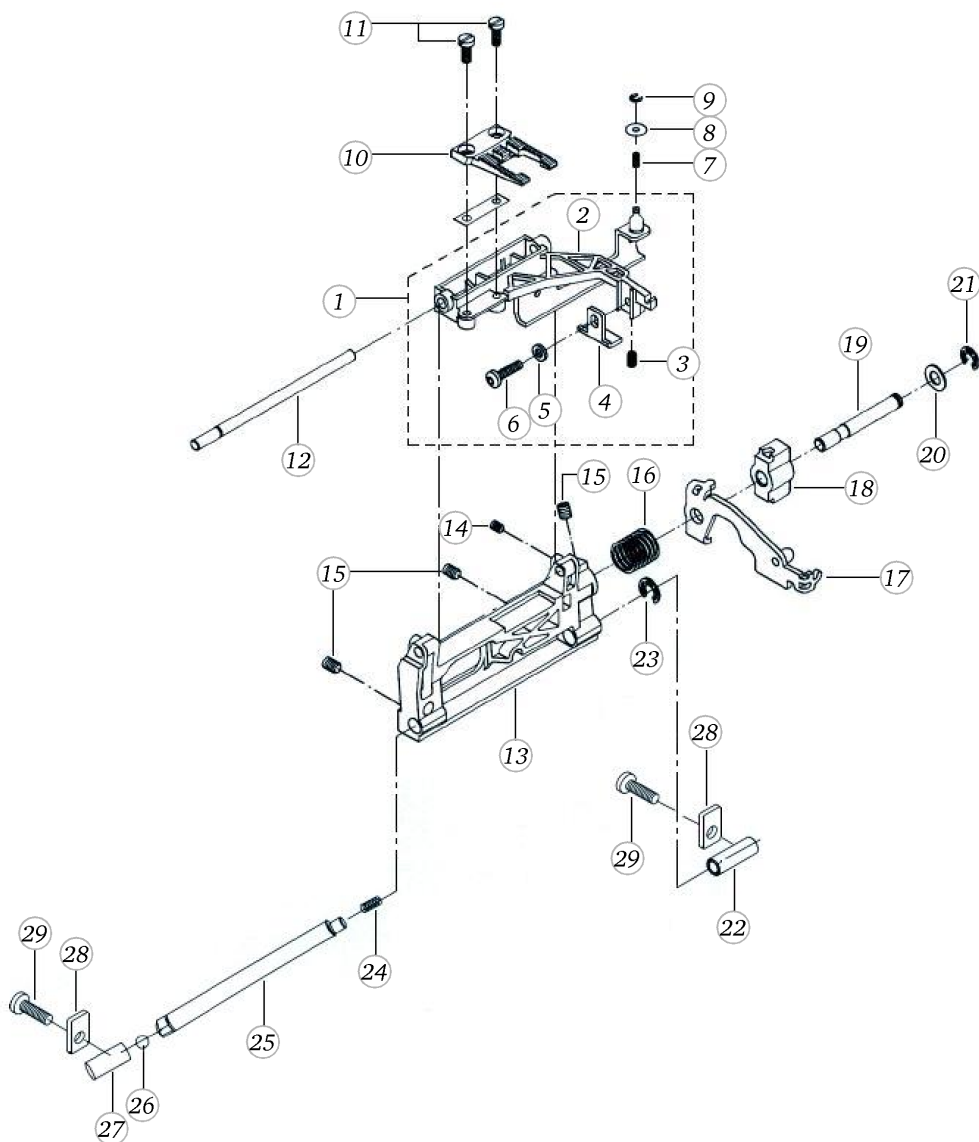
# BERNINA artista 180

# Feed dog unit (artista 180 / RICCAR)



Pos	Item number	Description
26	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593

## Feed dog unit

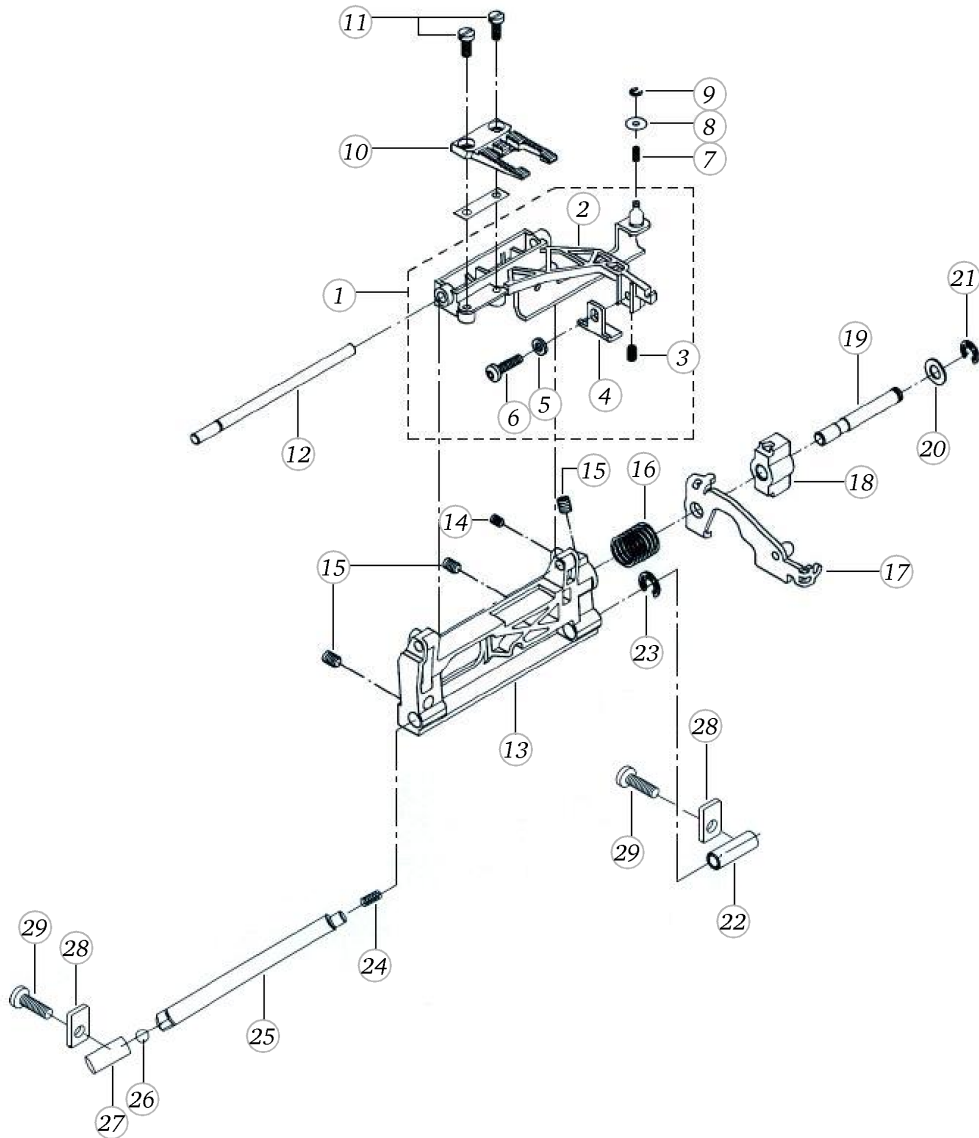


Pos	Item number	Description
1	0307587000	FEEDDOG CARRIER
2	0306247000	FEED DOG CARRIER CPL.
3	25524003++	Spring
4	0000785200	ADJUSTING PLATE
5	22952113++	Washer 3.2/7x1.5 black finished
6	0078865036	Socket Pan Head Thread Forming Screws M3x12 DIN7500 - BN13916 Art-No. 2027569
7	25570403++	PRESSURE SPRING
8	22950213++	Washer d2.2xD7.5xs0.5
9	23500553++	Circlips For Shafts d1 1.5 DIN6799 - BN809 Art- No.1284614
10	0060355400	FEED DOG
11	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
12	0302015000	SLIDING AXLE
13	0000245400	FEED DOG FORK
14	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
15	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
16	0079055000	SPRING
17	0078047200	THRUST REVERSER CPL.
18	0078065100	Swing Bearing
19	0078075000	BOLT
20	23100203++	Flat Washer d5.2-10x0.5
21	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
22	0303835200	BEARING
23	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art- No.1284665
24	0303895100	SPRING
25	0049695100	ECCENTRIC SHAFT
26	0011695002	Steel Ball G40 D4 DIN5401 - BN869 Art-No. 1316281
27	0078695100	BEARING

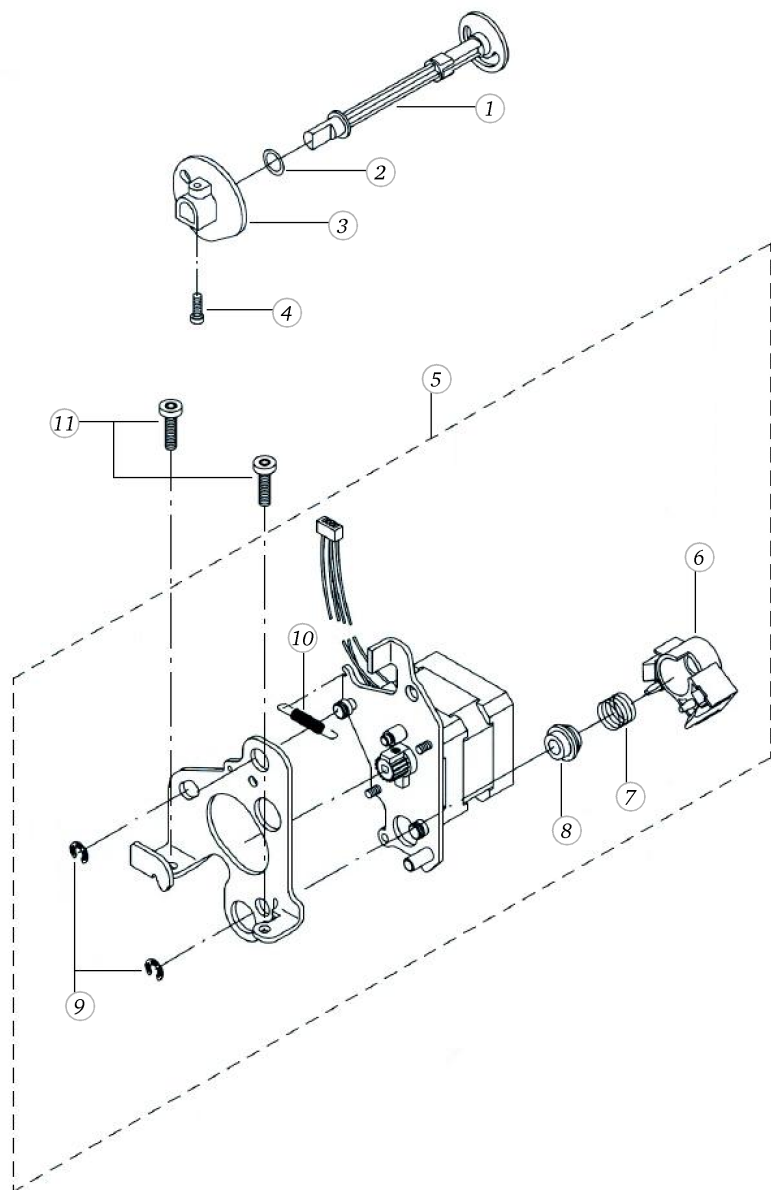
# BERNINA artista 180

# Feed dog unit

Pos	Item number	Description
28	0010475100	PRESSURE PLATE
29	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593



**Stitch length motor**

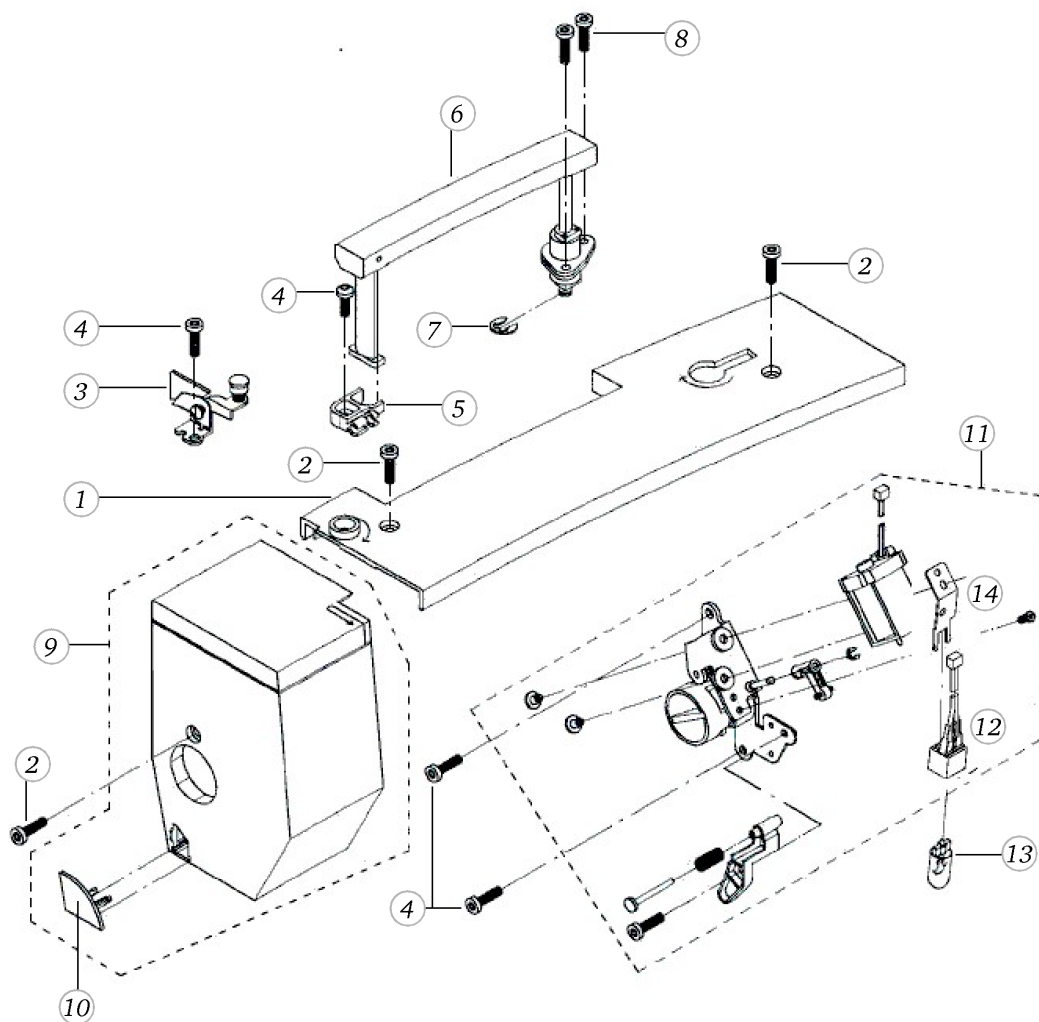


Pos	Item number	Description
1	0078605200	ROTATIONAL CONNECTOR
2	0089595010	SPRING WASHER
3	0306755000	ADJUSTING CAM
4	0078865036	Socket Pan Head Thread Forming Screws M3x12 DIN7500 - BN13916 Art-No. 2027569
5	0078257101	STITCHLENGTH-DRIVE CPL.
6	0078555000	COVER PLATE
7	0078565000	SPRING
8	0078545000	Bearing
9	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
10	25629203++	Spring
11	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593



# BERNINA artista 180

# Side cover with handle (artista 180 / RICCAR)

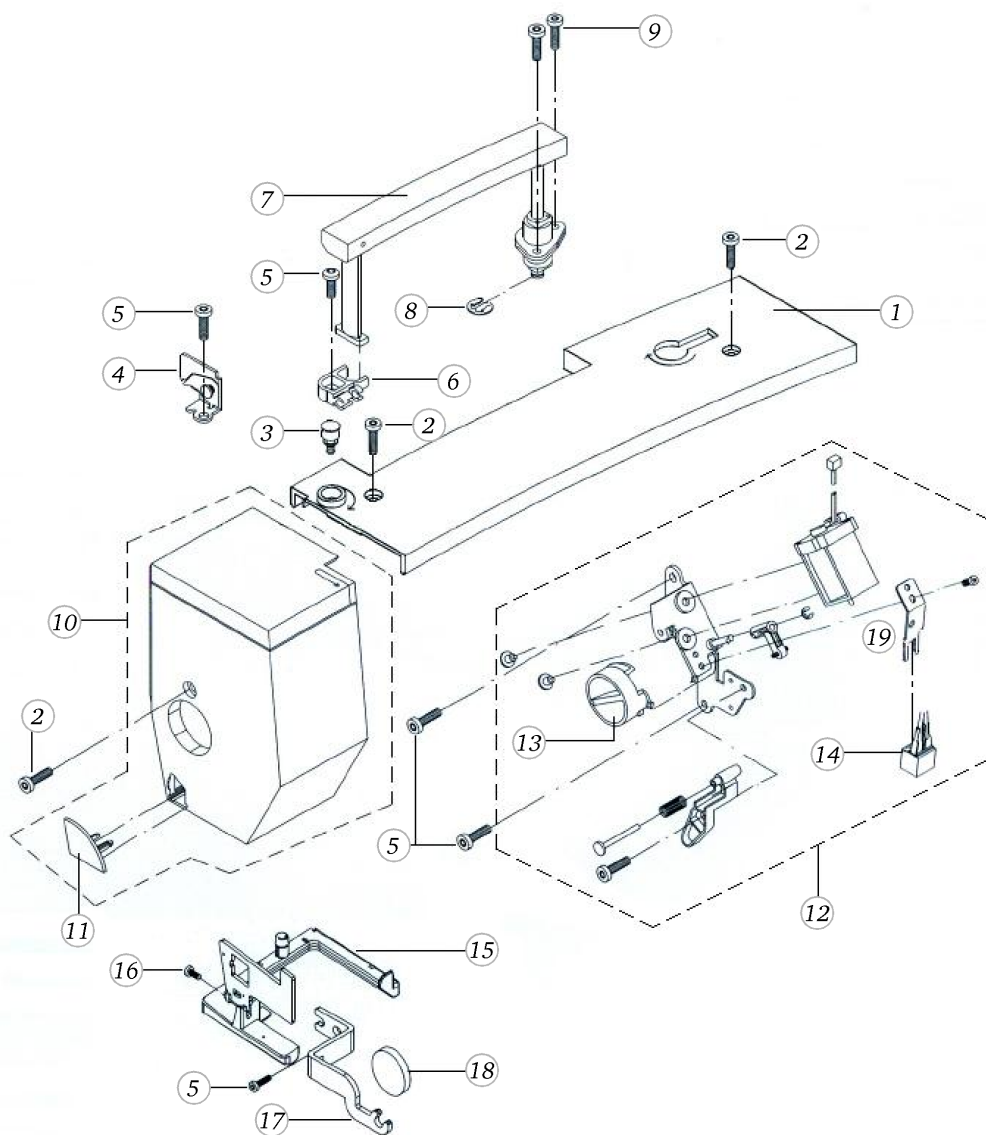


Pos	Item number	Description
1	0082365301	UPPER ARM COVER
2	0078865091	SCREW TORX DUOTAPTITE
3	0079587200	THREAD GUIDE CPL.
4	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
5	0082315100	HANDLE BUSH
6	0082337100	HANDLE CPL.
7	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
8	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
9	0048227004	FRONT COVER CPL.
10	0079737100	THREAD CUTTER CPL.
11	0075757001	PRESSER DEVICE CPL.
12	0075387201	BULB SOCKET CPL.165-185
13	0075355000	LAMP LC-12-5-A
13	0075355100	Lamp LC12-5
14	0075995000	LAMP HOLDER



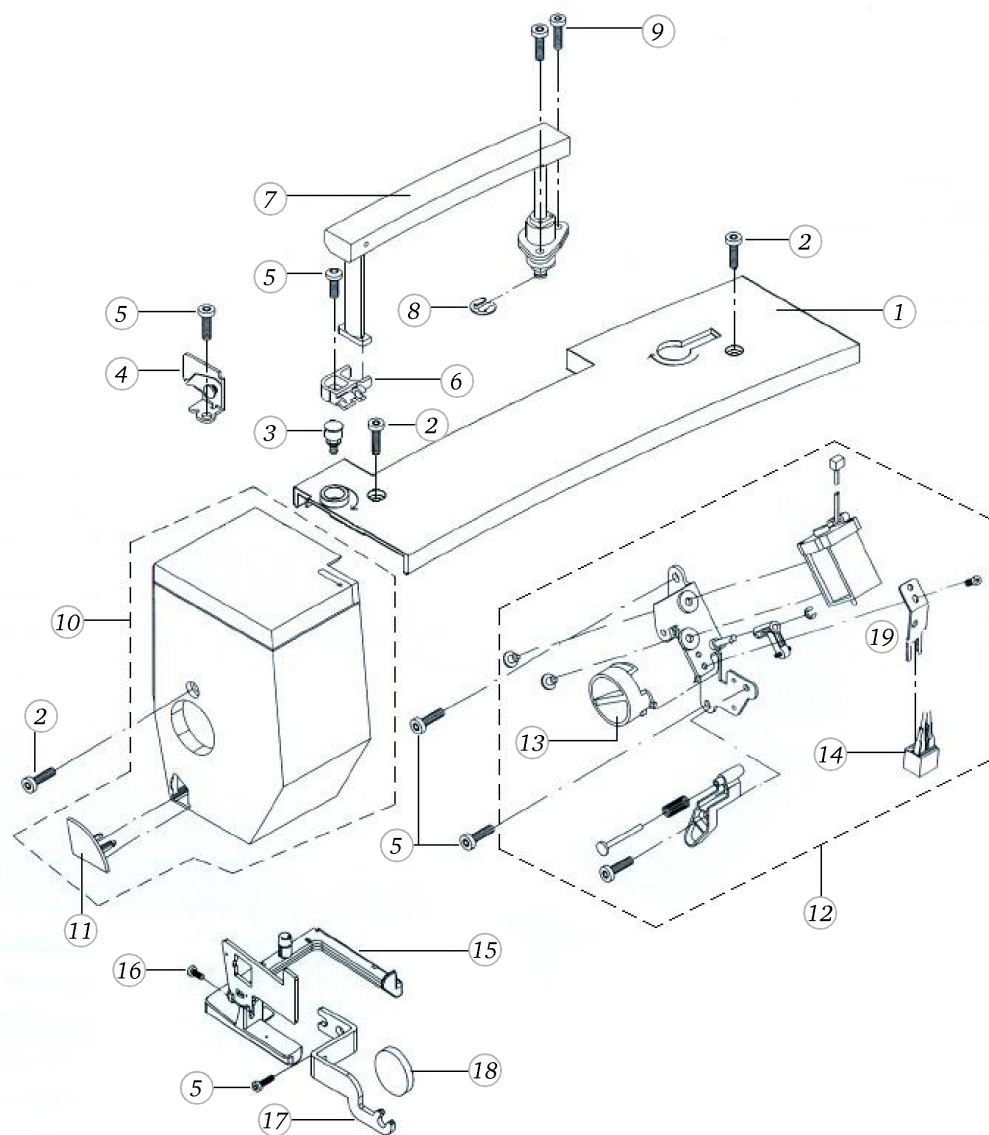
# BERNINA artista 180

# Side cover with handle (artista 180 / RICCAR)



Pos	Item number	Description
1	0048505002	TOP COVER 170/180
2	0078865091	SCREW TORX DUOTAPTITE
3	0048497200	BOBBIN WINDER THREAD TENSION CPL.
4	0048487100	THREAD GUIDE ASSEMBLY
5	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
6	0082315100	HANDLE BUSH
7	0082337100	HANDLE CPL.
8	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
9	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
10	0048227012	HEADCOVER CPL. A200
11	0079737100	THREAD CUTTER CPL.
12	0075757004	PRESSER DEVICE CPL.
13	0075775000	KNOB
14	0075387201	BULB SOCKET CPL.165-185
15	0049927400	LED sewing light packed
16	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
17	0338537000	LENS SUPPORT CLASSIC PACKED
18	0079795200	Cap
19	0075995000	LAMP HOLDER

## BERNINA artista 180

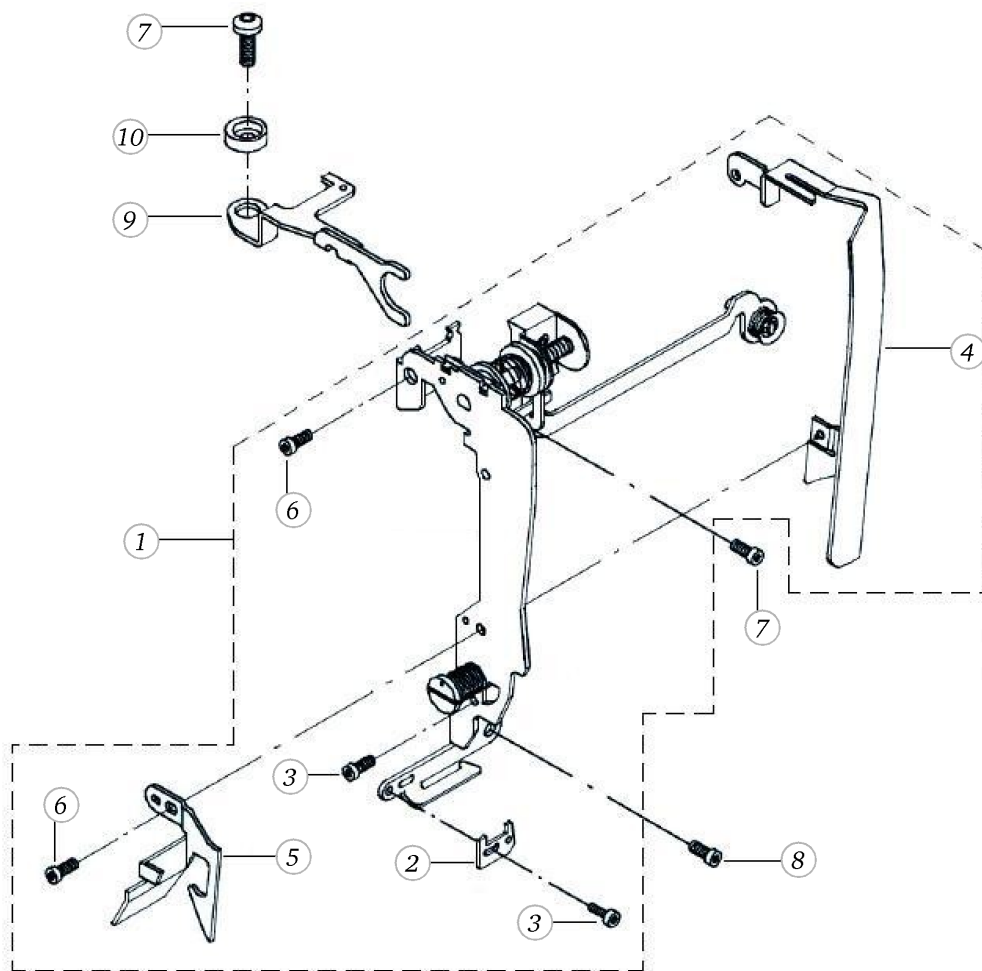


## Side cover with handle (artista 185)

Pos	Item number	Description
1	0048505002	TOP COVER 170/180
2	0078865091	SCREW TORX DUOTAPTITE
3	0048497200	BOBBIN WINDER THREAD TENSION CPL.
4	0048487100	THREAD GUIDE ASSEMBLY
5	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
6	0082315100	HANDLE BUSH
7	0082337100	HANDLE CPL.
8	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
9	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
10	0048227012	HEADCOVER CPL. A200
11	0079737100	THREAD CUTTER CPL.
12	0075757004	PRESSER DEVICE CPL.
13	0075775000	KNOB
14	0075387201	BULB SOCKET CPL.165-185
15	0049927400	LED sewing light packed
16	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
17	0338537000	LENS SUPPORT CLASSIC PACKED
18	0079795200	Cap
19	0075995000	LAMP HOLDER

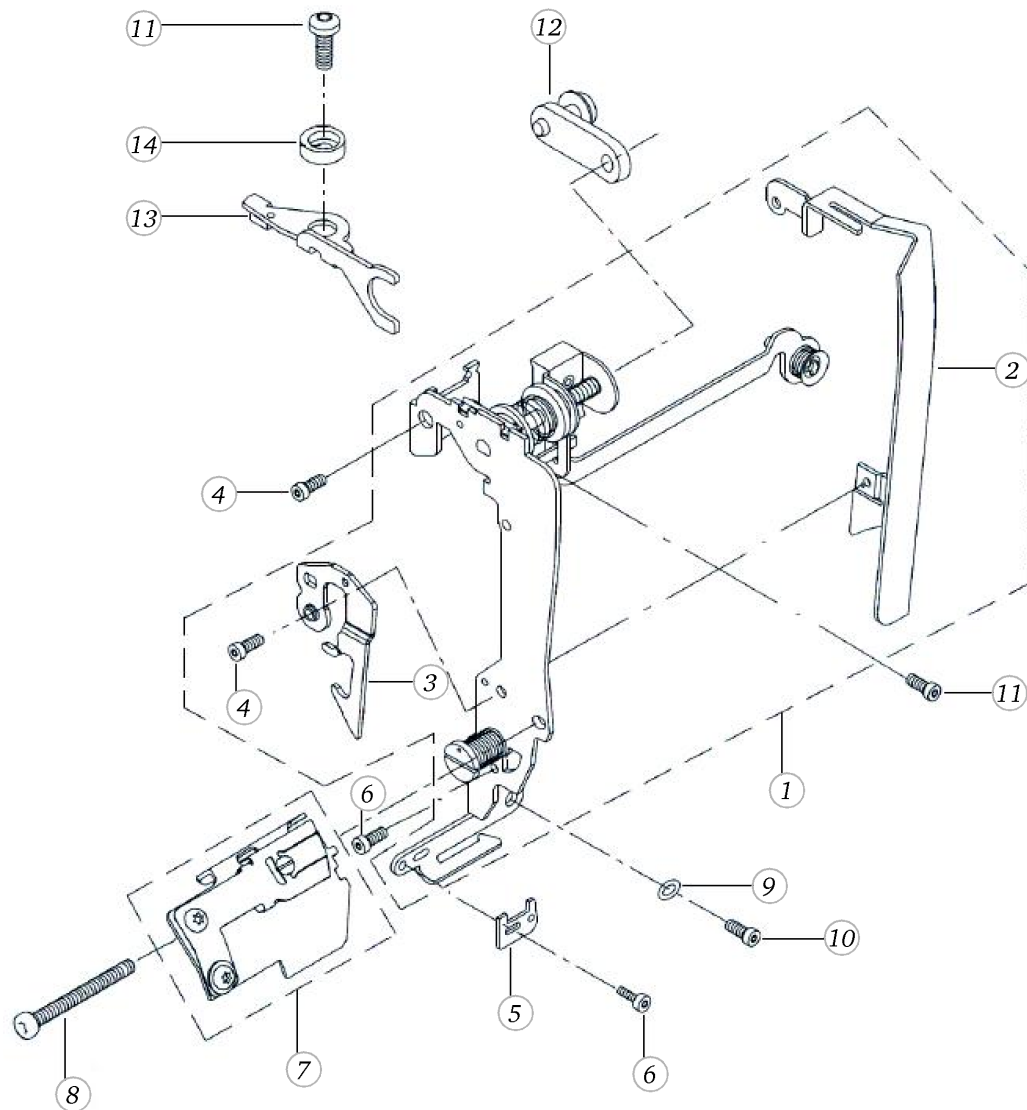
## BERNINA artista 180

## Thread tension (artista 180 / RICCAR)



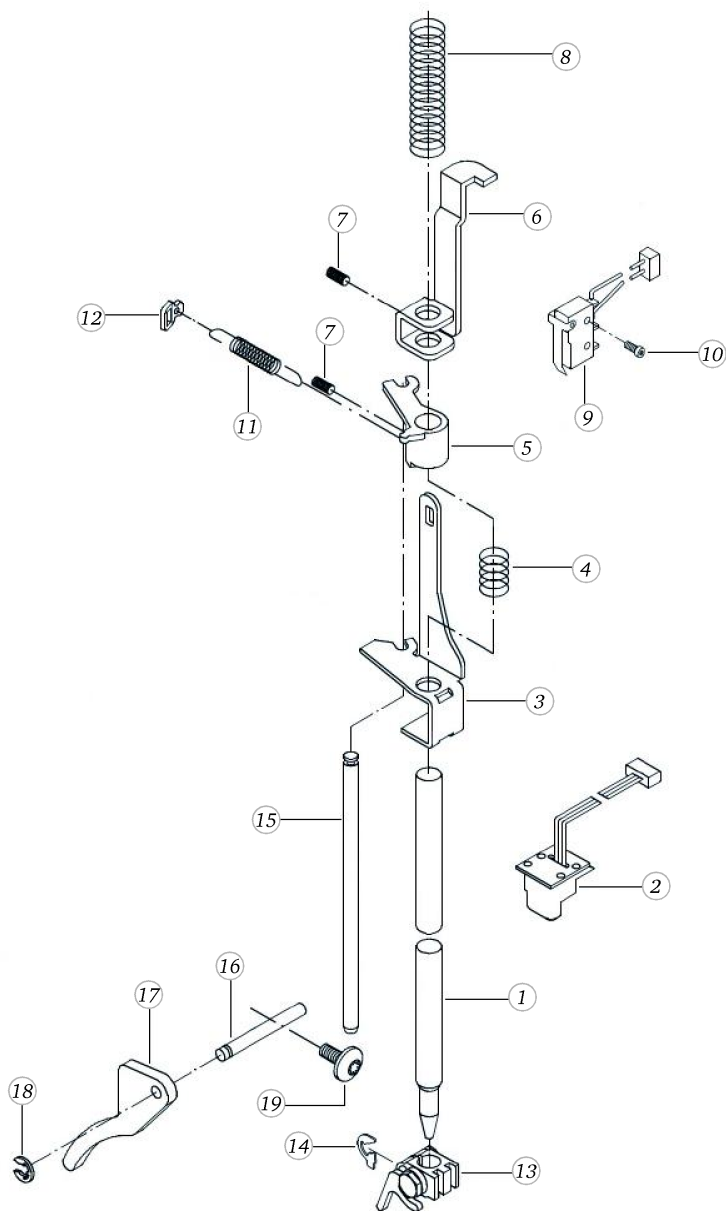
Pos	Item number	Description
1	0087507601	TAKE UP LEVER COVER CPL
2	0082855002	Z-Z LIMITING 8,8MM
3	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
4	0079505300	TAKE-UP-LEVER COVER
5	0079515000	COVER REGULATOR
6	0032465109	Socket Button Head Screws M3x3 ISO 7380-1 - BN6404 Art-No. 3645748
7	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
8	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
9	0077585000	RELEASE LEVER
10	0077675100	Eccentric

## BERNINA artista 180



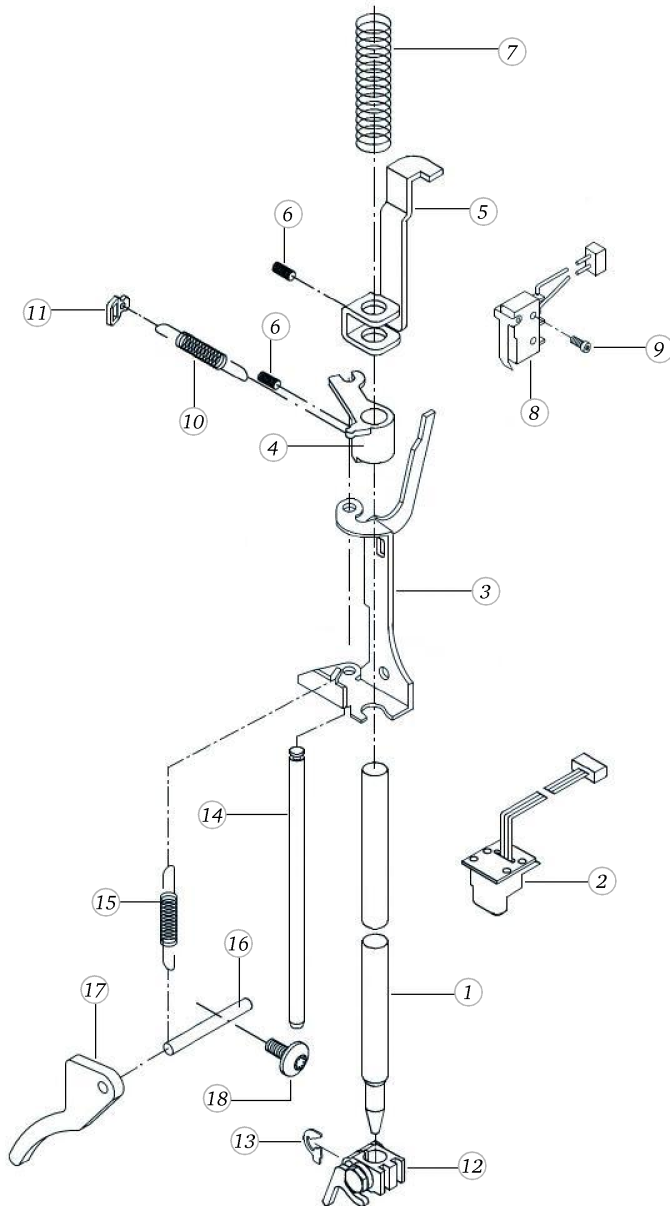
## Thread tension (artista 185)

Pos	Item number	Description
1	0087507903	TAKE UP LEVER COVE AUTO CPL
2	0079505301	TAKE-UP-LEVER COVER
3	0308095100	Take-Up Spring Cover
4	0032465109	Socket Button Head Screws M3x3 ISO 7380-1 - BN6404 Art-No. 3645748
5	0082855002	Z-Z LIMITING 8,8MM
6	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
7	0319497000	SPARE-SET THREAD-CLAMP CPL A
8	0077525038	Head Cap Screw Torx M3x30 ISO 14580 - BN4850 Art-No. 3271428
9	22954683++	Flat Washer M4 DIN 433 - BN726 Art-No. 1269577
10	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
11	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
12	0306877000	SUPPORT CPL.
13	0089205100	RELEASE LEVER
14	0077675100	Eccentric



Pos	Item number	Description
1	0075885000	PRESSER FOOT BAR
2	0088357100	PRINT BUTTONHOLE SENSOR A
3	0075665100	RELEASE LEVER
4	0075325000	SPRING
5	0075647000	PRESS.FOOT GUIDE FOOT
6	0075675000	DARNING LEVER
7	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
8	0075795100	SPRING
9	0087677201	MICRO SWITCH WITH CABEL CPL.
10	0078865015	Socket Pan Head Thread Forming Screws M2x10 DIN7500 - BN13916 Art-No. 3271298
11	0075875000	SPRING
12	0075765000	TAB
13	0011177101	Clamp piece cpl.
14	0089325000	SAFETY CLIP
15	0075985200	GUIDE SHAFT
16	24119043++	CYL.-PIN
17	0075685300	LIFTING LEVER
18	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
19	0078885043	Button Head Screw Torx Dt M4x10

**Presser foot bar**

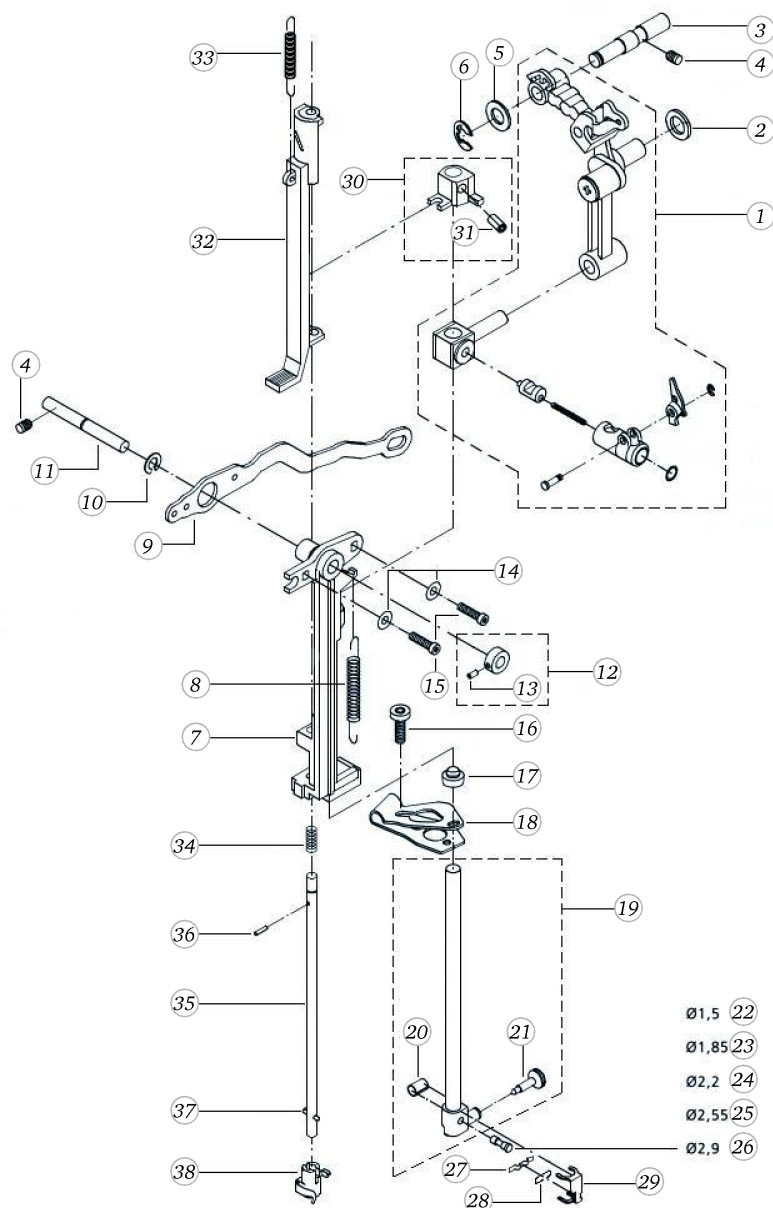


Pos	Item number	Description
1	0087335000	PRESSER FOOT BAR 157.5
2	0088357100	PRINT BUTTONHOLE SENSOR A
3	0089195000	RELEASE LEVER
4	0075647000	PRESS.FOOT GUIDE FOOT
5	0075675000	DARNING LEVER
6	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
7	0075795100	SPRING
8	0087677201	MICRO SWITCH WITH CABEL CPL.
9	0078865015	Socket Pan Head Thread Forming Screws M2x10 DIN7500 - BN13916 Art-No. 3271298
10	0075875000	SPRING
11	0075765000	TAB
12	0011177101	Clamp piece cpl.
13	0089325000	SAFETY CLIP
14	0075985200	GUIDE SHAFT
15	0087295100	SPRING
16	24119043++	CYL.-PIN
17	0075685300	LIFTING LEVER
18	0078885043	Button Head Screw Torx Dt M4x10



# BERNINA artista 180

# Needlesystem (artista 180)

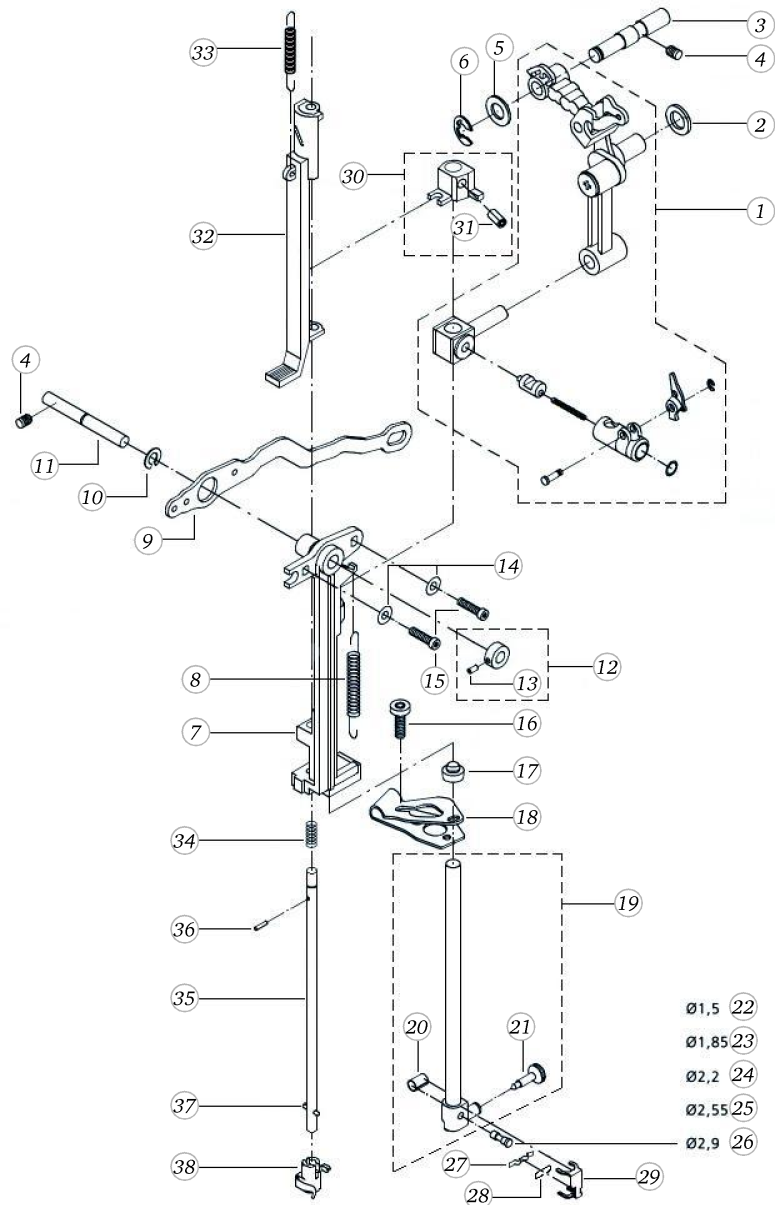


Pos	Item number	Description
1	0088827200	TAKE-UP LEVER SET
2	22961743++	WASHER
3	0082265000	CYLINDRICAL PIN
4	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
5	23001213++	Flat Washer d6.2xD10xs1
6	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
7	0075725200	NEEDLE BAR SUPPORT
8	0028525100	Spring
9	0082045000	LEVER
10	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
11	0075735000	BOLT
12	0082277000	SET COLLAR CPL.
13	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
14	22950713++	WASHER 3.2 X 7 X 0.5
15	0078865036	Socket Pan Head Thread Forming Screws M3x12 DIN7500 - BN13916 Art-No. 2027569
16	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
17	0075715000	BUFFER
18	0075697000	BUFFER SPRING CPL.
19	0082087203	NEEDLE BAR CPL. RL
20	0012965200	Spring Husk
24	0082435200	NEEDLECLAMP-SCREW
21	0082435400	Needle Clamp Screw
24	0082435300	Needle Clamp Screw
21	0082435400	Needle Clamp Screw
22	0082115000	PIN Ø1.5
23	0082115001	PIN Ø1.85
24	0082115002	PIN Ø2.20
25	0082115003	PIN Ø2.55



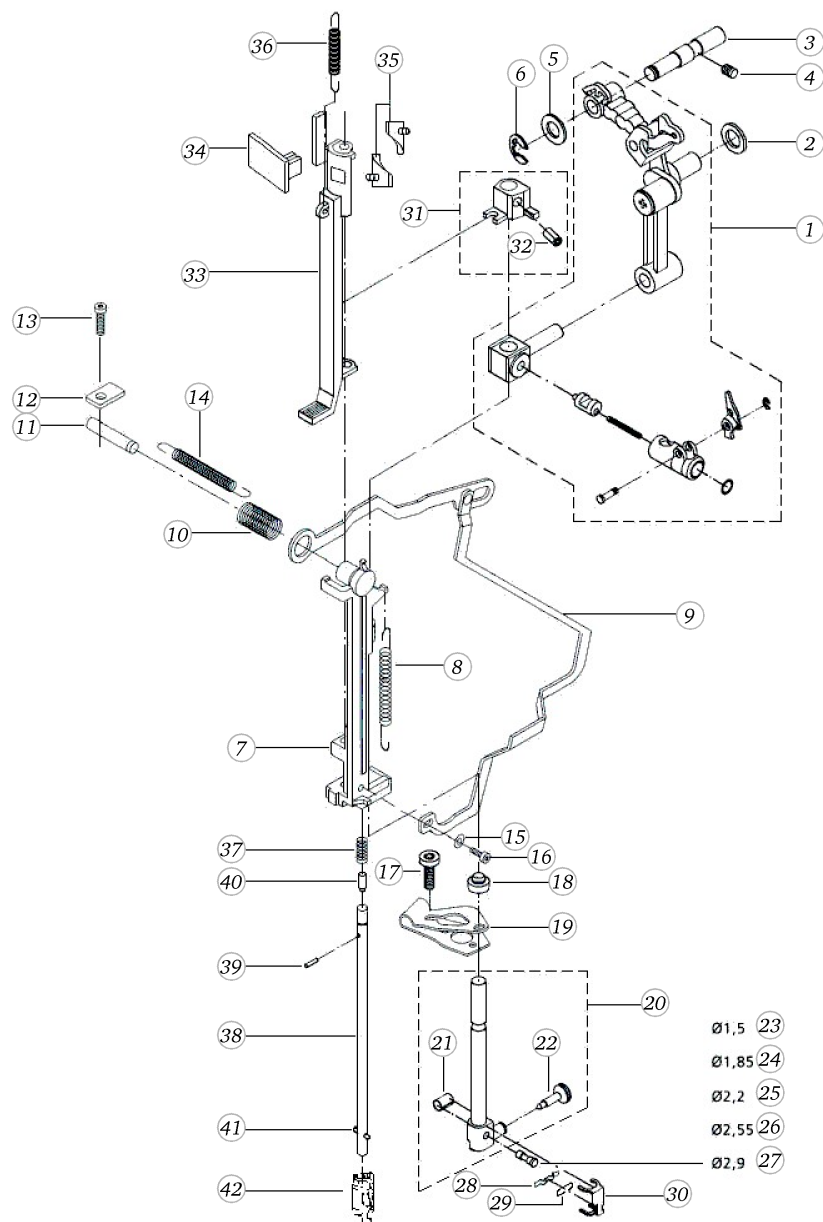
# BERNINA artista 180

# Needlesystem (artista 180)



Pos	Item number	Description
26	0082115004	PIN Ø2.90
27	0082135100	FLAT SPRING
28	0082145000	GUIDE
29	0082125000	CLAMP
30	0075637300	Guide Assembled
31	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
32	0075865200	THREADER SUPPORT
33	0075315200	Spring
34	0075965000	Spring -
35	0075747200	Threader Device Cpl.
36	0075955015	PIN
37	0075955015	PIN
38	0337927100	threader head packed

# BERNINA artista 180

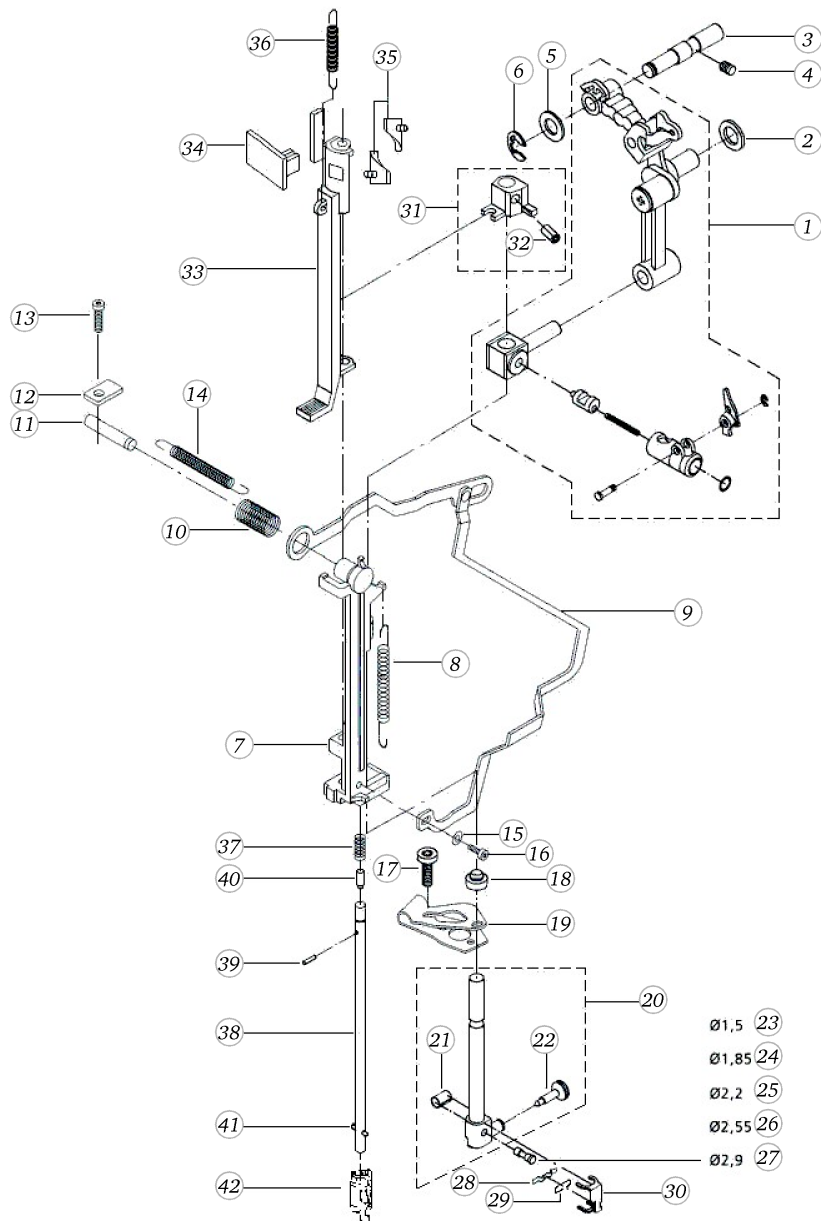


## Needlesystem

Pos	Item number	Description
1	0088827200	TAKE-UP LEVER SET
2	22961743++	WASHER
3	0082265000	CYLINDRICAL PIN
4	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
5	23001213++	Flat Washer d6.2xD10xs1
6	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
7	0320797000	NEEDLE BAR SUPPORT SET
8	0028525100	Spring
9	0087967100	LEVER CPL.
10	0087225000	SPRING
11	0087145200	PIVOT
12	0010475100	PRESSURE PLATE
13	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
14	0304925200	SPRING
15	22952023++	WASHER
16	0078865035	Socket Pan Head Thread Forming Screws M3x10 DIN7500 - BN13916 Art-No. 2027550
17	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
18	0075715000	BUFFER
19	0075697000	BUFFER SPRING CPL.
20	0082087203	NEEDLE BAR CPL. RL
21	0012965200	Spring Husk
22	0082435200	NEEDLECLAMP-SCREW
22	0082435400	Needle Clamp Screw
22	0082435300	Needle Clamp Screw
22	0082435400	Needle Clamp Screw
23	0082115000	PIN Ø1.5
24	0082115001	PIN Ø1.85
25	0082115002	PIN Ø2.20
26	0082115003	PIN Ø2.55

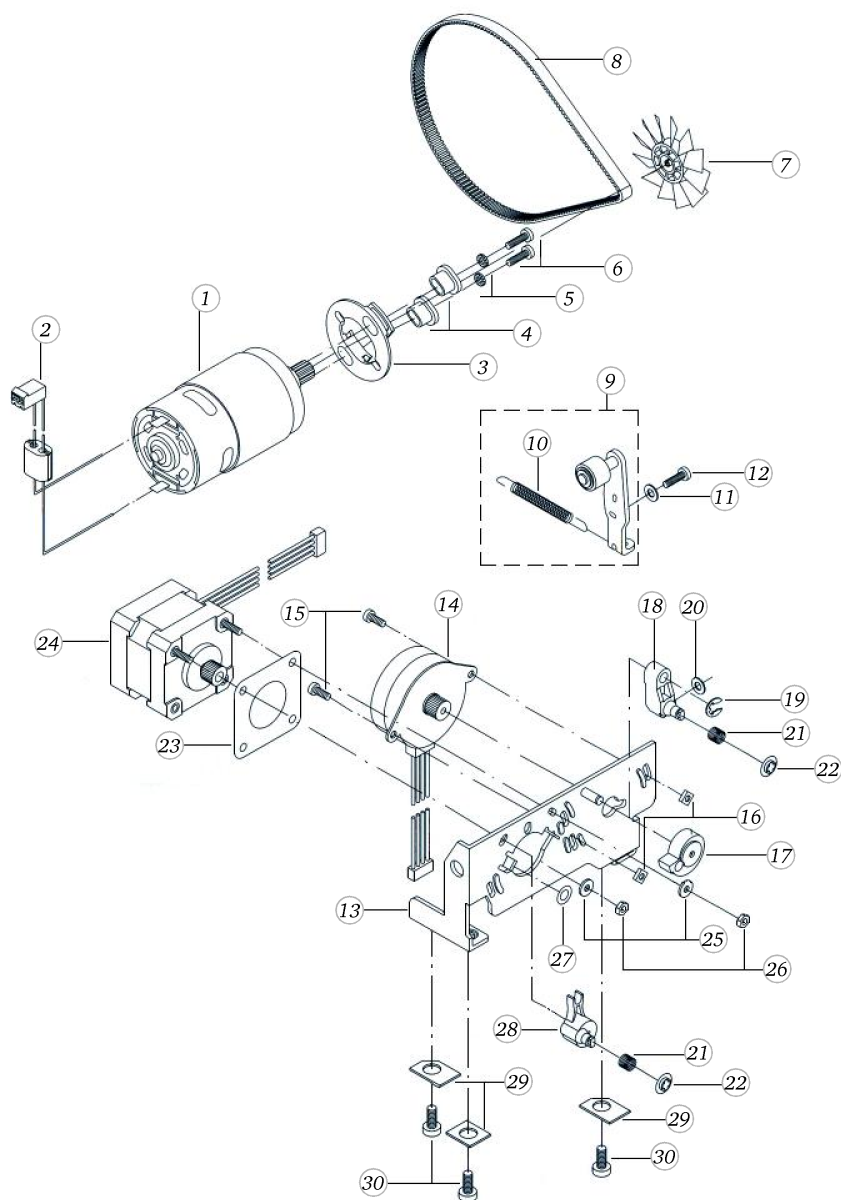
# BERNINA artista 180

# Needlesystem



Pos	Item number	Description
27	0082115004	PIN Ø2.90
28	0082135100	FLAT SPRING
29	0082145000	GUIDE
30	0082125000	CLAMP
31	0075637300	Guide Assembled
32	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
33	0306445100	Thread-up Support
34	0306517001	EINFAEDLER-PRINT A185
35	0306495000	Curve Inset
36	0075315200	Spring
37	0075965000	Spring -
38	0075747200	Threader Device Cpl.
39	24105643++	Parallel Pin Hardened 2h6x12 BN 858
40	20150113++	Hexagon Socket Set Screw M3x8
41	0075955015	PIN
42	0337927100	threader head packed

## BERNINA artista 180

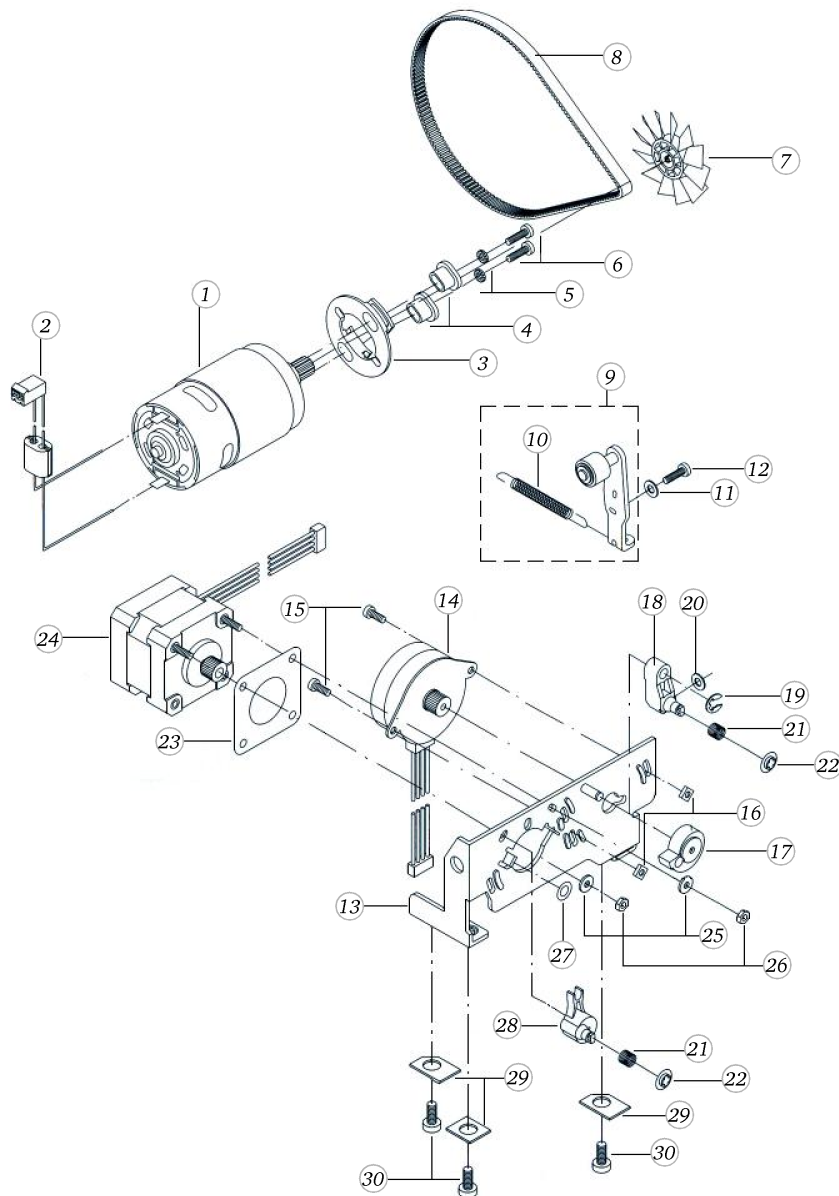


## Main motor and stepper (artista 180)

Pos	Item number	Description
1	0078847202	MOTOR CPL.
2	0038537000	MOTOR CABEL CPL
3	0078985100	Cuff
3	0078985200	Cuff
4	0078995100	bushing
4	0078995200	Bushing
5	23350653++	Curved Spring Washe d4.3xD8xs0.5
6	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
7	0304355101	FAN IMPELLER
8	0079035000	BELT 2M
9	0078657300	BELT TENSION
10	25602503++	TENSION SPRING
11	22954313++	Washer d4.2xD14xs1.5
12	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
13	0087617000	STEP MOTOR BRACKET
14	0078355104	STEP MOTOR
15	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art- No. 1145932
16	22683623++	4 SIDED NUT
17	0087605200	SPIRAL CURVE
18	0087595000	CONTROL LEVER
19	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
20	0300155000	WASHER
21	25570303++	PRESSURE SPRING
22	0007275000	LOCK WASHER 10X5.5X1.5
23	0087745000	DAMPING FOIL
24	0003215104	STEP MOTOR SW
25	22950613++	Washer d3.1xD8xs1
26	22502313++	HEXAGONAL NUT
27	0030735005	O-ring Seal D3/d1.5 70±5 IRHD NBR 70,5 / 5 P DIN3771

# BERNINA artista 180

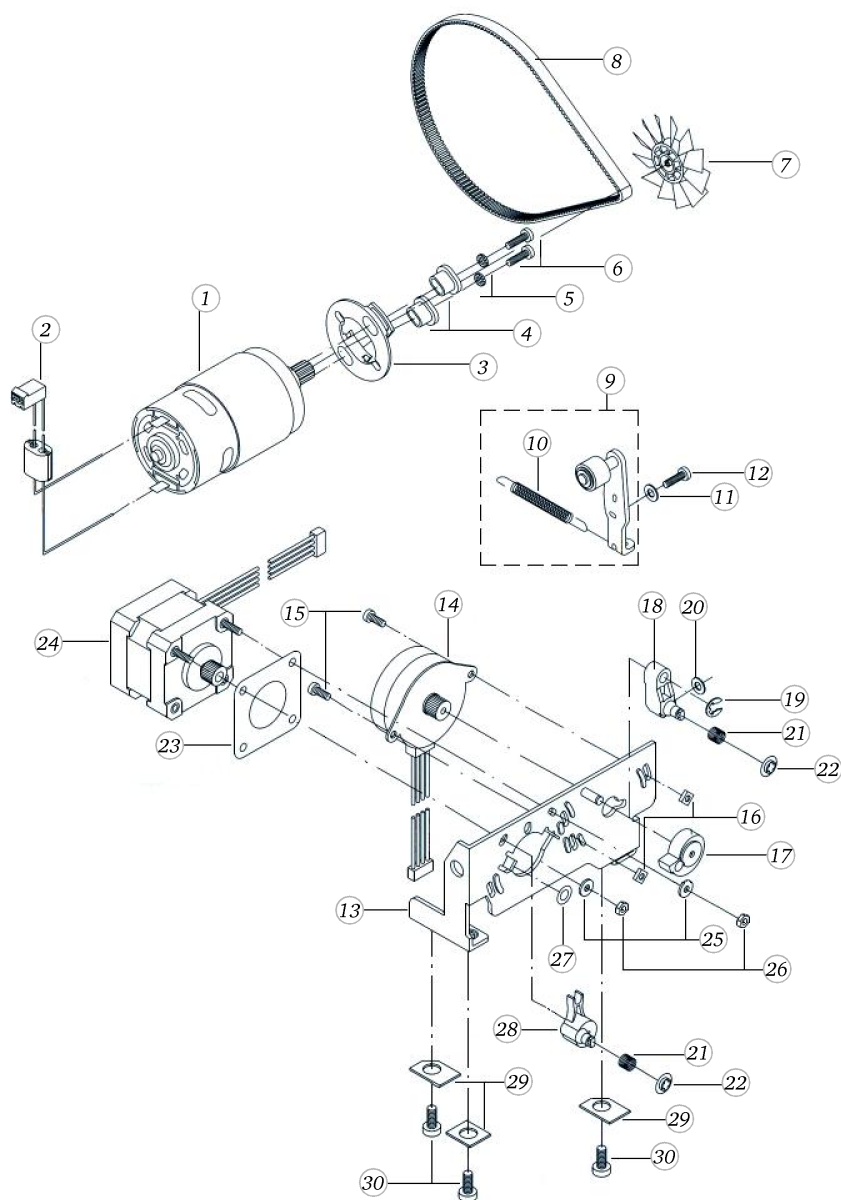
# Main motor and stepper (artista 180)



Pos	Item number	Description
28	0082385000	ECCENTER 9 SB
29	0087625000	RUBBER CUSHION SET
30	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593

# BERNINA artista 180

# Main motor and stepper

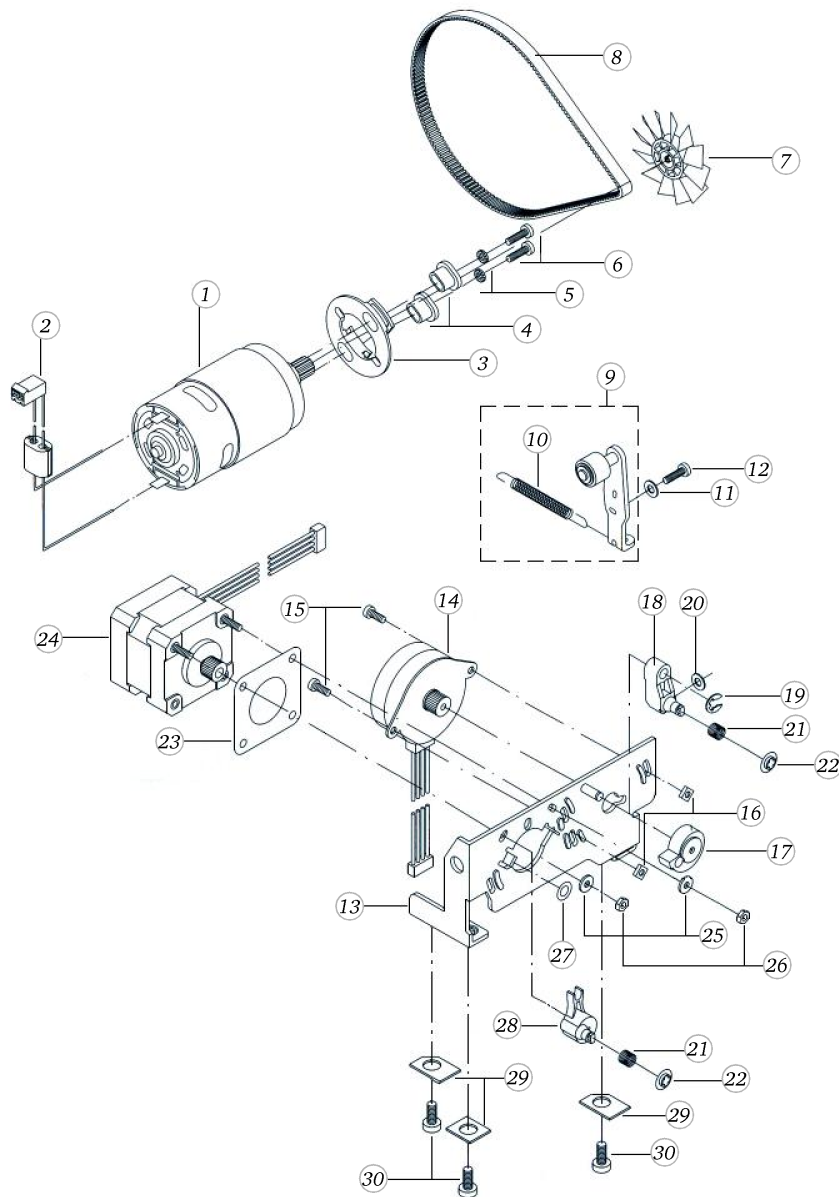


Pos	Item number	Description
1	0078847202	MOTOR CPL.
2	0038537000	MOTOR CABEL CPL
3	0078985100	Cuff
3	0078985200	Cuff
4	0078995100	bushing
4	0078995200	Bushing
5	23350653++	Curved Spring Washe d4.3xD8xs0.5
6	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
7	0304355200	MOTOR FAN
8	0079035006	BELT
9	0078657300	BELT TENSION
10	25602503++	TENSION SPRING
11	22954313++	Washer d4.2xD14xs1.5
12	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
13	0087617000	STEP MOTOR BRACKET
14	0078355104	STEP MOTOR
15	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art- No. 1145932
16	22683623++	4 SIDED NUT
17	0087605200	SPIRAL CURVE
18	0087595000	CONTROL LEVER
19	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
20	0300155000	WASHER
21	25570303++	PRESSURE SPRING
22	0007275000	LOCK WASHER 10X5.5X1.5
23	0087745000	DAMPING FOIL
24	0003215104	STEP MOTOR SW
25	22950613++	Washer d3.1xD8xs1
26	22502313++	HEXAGONAL NUT
27	0030735005	O-ring Seal D3/d1.5 70±5 IRHD NBR 70,5 / 5 P DIN3771



# BERNINA artista 180

## Main motor and stepper

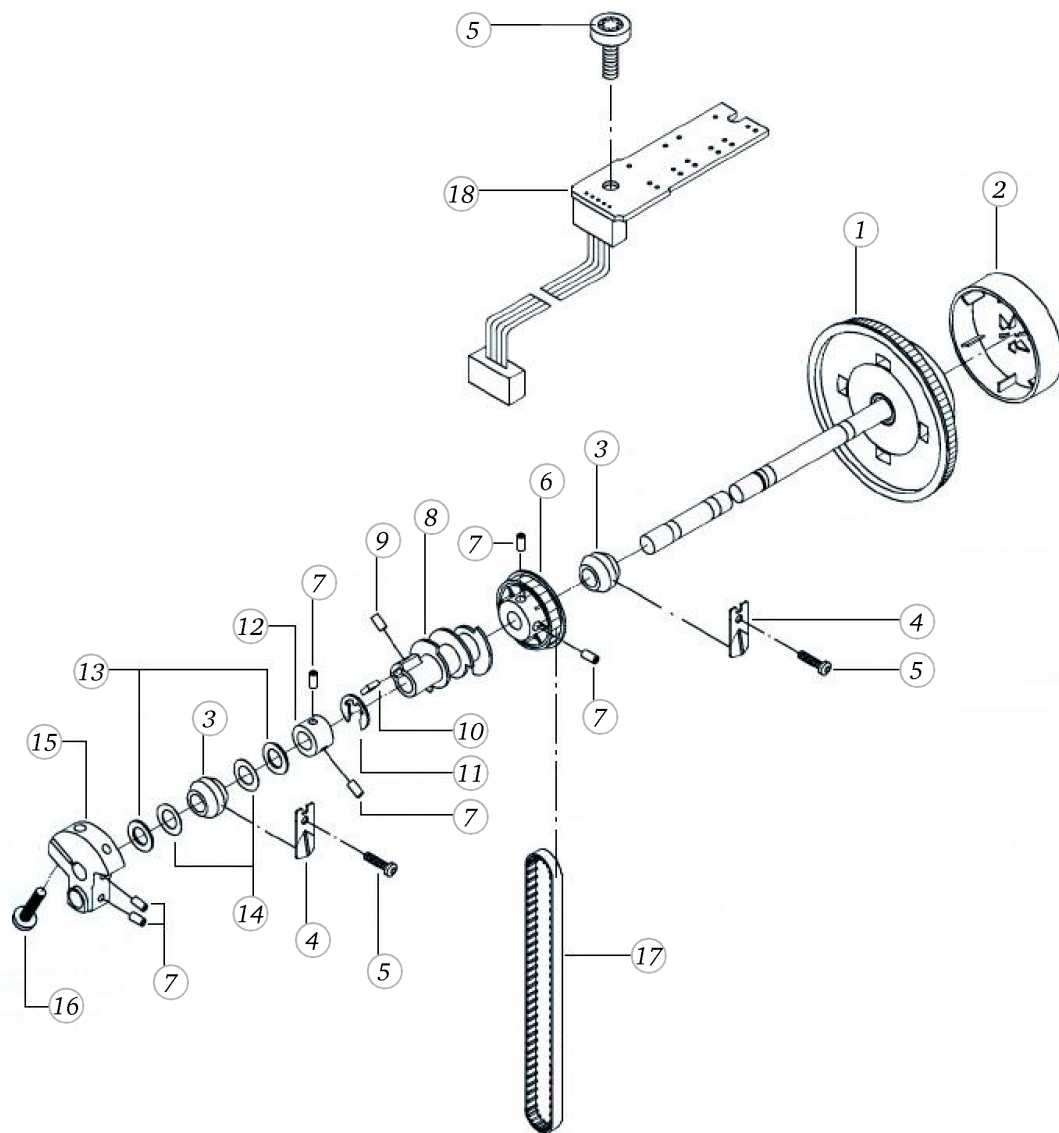


Pos	Item number	Description
28	0082385000	ECCENTER 9 SB
29	0087625000	RUBBER CUSHION SET
30	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593



# BERNINA artista 180

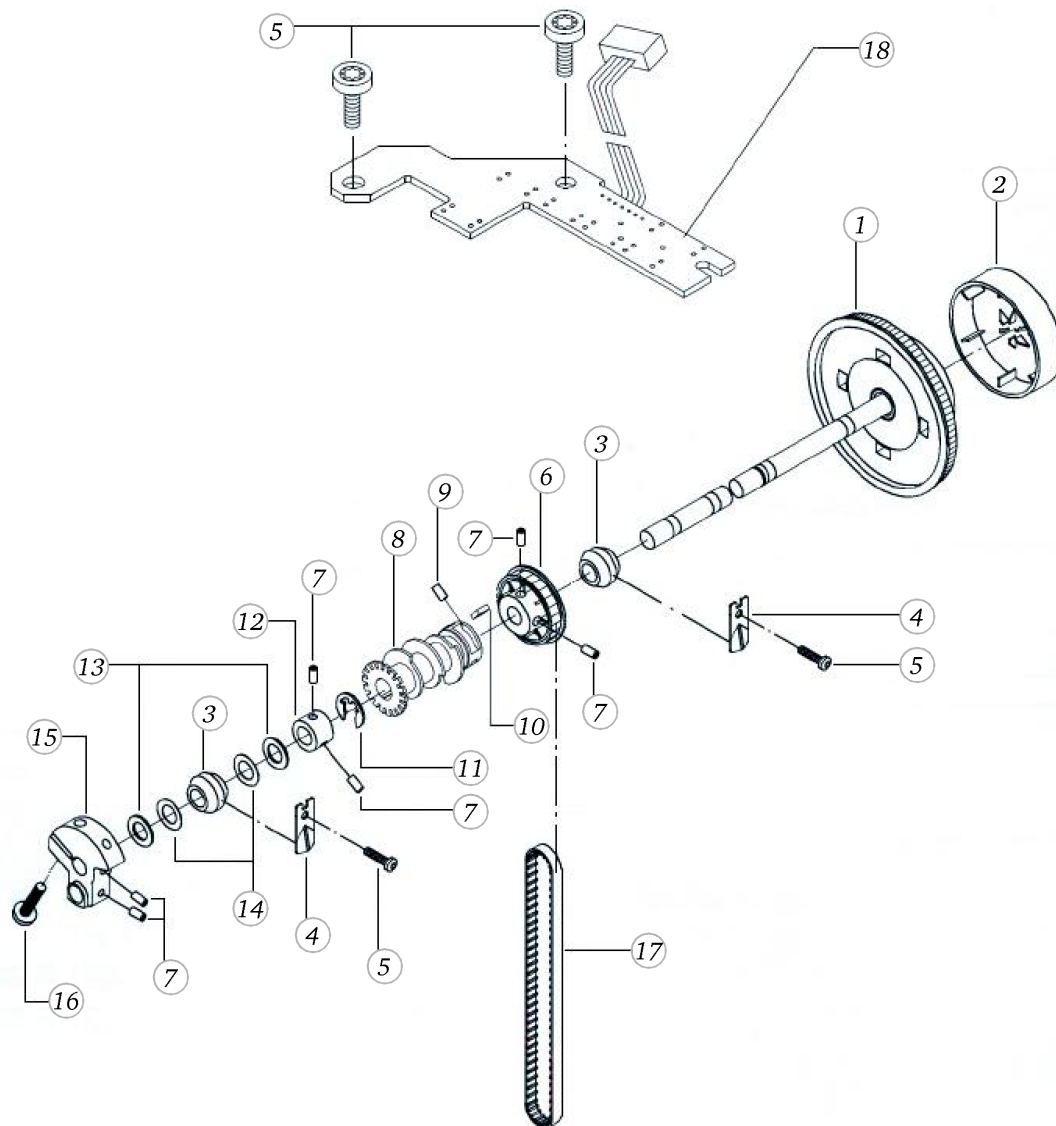
# Main shaft with hand wheel (artista 180)



Pos	Item number	Description
1	0077797100	MAIN SHAFT CPL.
2	0077717000	HAND WHEEL CPL.
3	0078235002	Bearing 10
4	0077785100	CLAMPING CLOW
5	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
6	0019947301	BELT DRIVE 24 TEETH
7	0078685072	Hexalobular Socket Set Screws M5x0,5x5
8	0077547100	SYNCHR.DISK CPL.
9	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
10	22684183++	Square Thin Nuts M4 DIN 562 - BN145 Art-No. 1092502
11	0079665011	Circlip For Shafts As 9.0, Benzing
12	0077817000	Adjusting Ring Cpl.
13	0078955071	Synthetic Washer 10,3 x 17 x 1
14	303200031+	Washer
15	0077807100	BALANCE PIECE CPL.
16	0077525067	SCREW
17	0079035022	BELT 188 XL
18	0077567000	P-PRINT

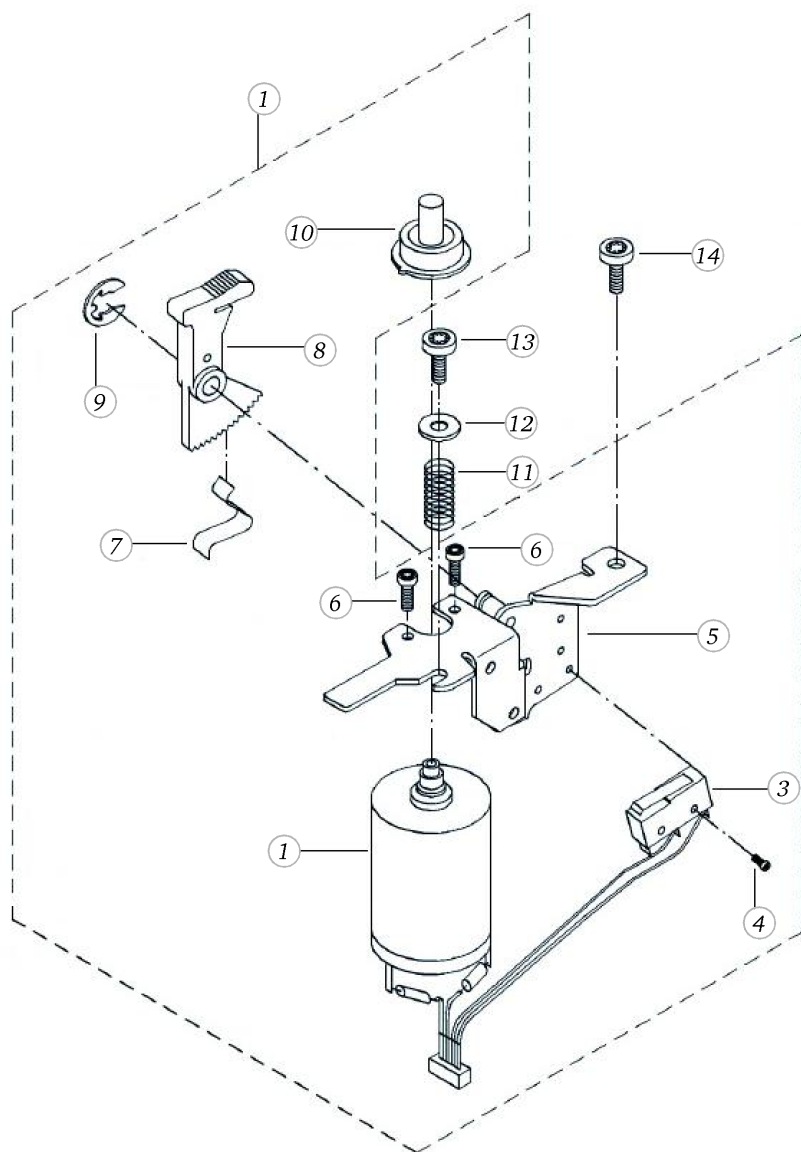
## BERNINA artista 180

## Main shaft with hand wheel



Pos	Item number	Description
1	0077797100	MAIN SHAFT CPL.
2	0077717000	HAND WHEEL CPL.
3	0078235002	Bearing 10
4	0077785100	CLAMPING CLOW
5	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
6	0019947301	BELT DRIVE 24 TEETH
7	0078685072	Hexalobular Socket Set Screws M5x0,5x5
8	0307927000	SYNCHRO DISC CPL
9	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
10	22684183++	Square Thin Nuts M4 DIN 562 - BN145 Art-No. 1092502
11	0079665011	Circlip For Shafts As 9.0, Benzing
12	0077817000	Adjusting Ring Cpl.
13	0078955071	Synthetic Washer 10,3 x 17 x 1
14	303200031+	Washer
15	0077807100	BALANCE PIECE CPL.
16	0077525067	SCREW
17	0079035022	BELT 188 XL
18	0305007200	POSITIONS-SENSOR PRINT

## BERNINA artista 180

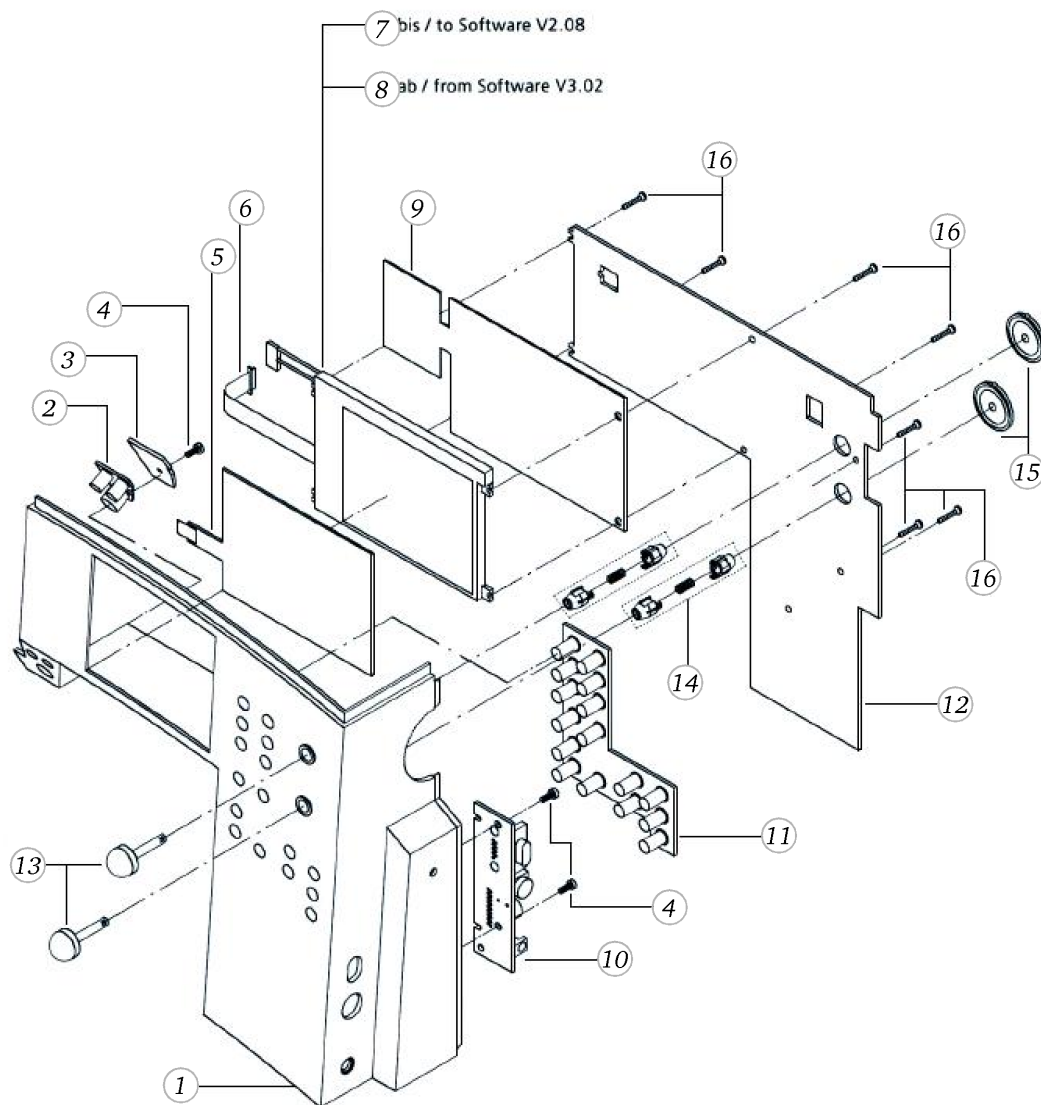


## Bobbinwinder

Pos	Item number	Description
1	0311537200	BOBBIN WINDER CPL.
3	0007935400	MICRO SWITCH
4	0078865015	Socket Pan Head Thread Forming Screws M2x10 DIN7500 - BN13916 Art-No. 3271298
5	0311515000	WINDER SUPPORT
6	0077525020	SCREW TORX M2.5X4
7	0077745000	Spring
8	0020077100	BOBBIN WINDER LEVER CPL.
9	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art- No.1284649
10	0018437200	Spool Carrier Cpl. white
11	25545003++	Spring
12	22955013++	Flat Washer
13	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
14	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593

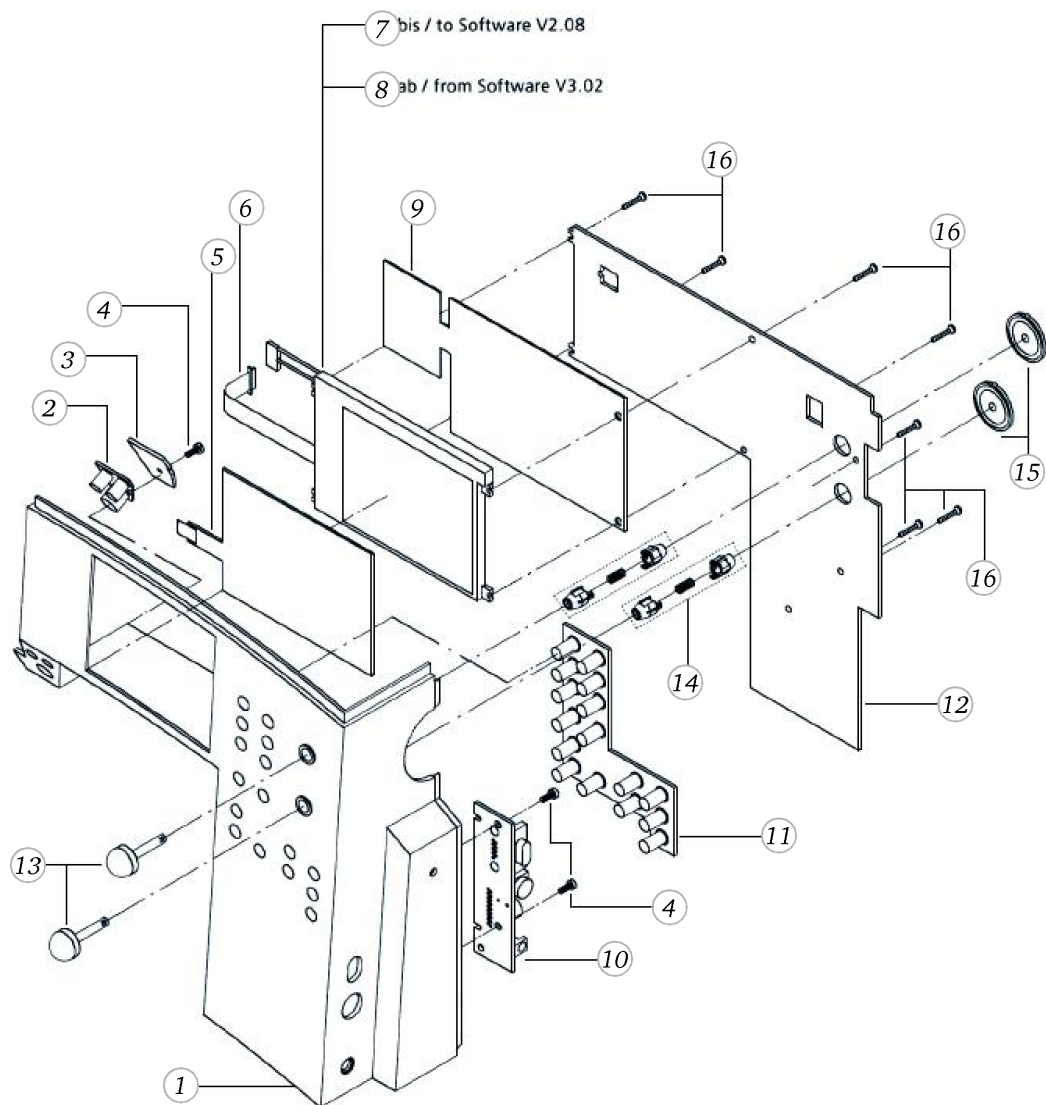
## BERNINA artista 180

## Front cover with LCD and Print (artista 180)



Pos	Item number	Description
1	0087815001	FRONT COVER ARTISTA 180
2	0087715000	RUBBER PAD RET
3	0087707000	RET-PRINT ARITSTA
4	0023345000	Screw Pan Head Pt 3 x 8 WN1452 - BN20138 Art-No. 3216015
5	0087755200	TOUCH SCREEN 165-185
6	0006165003	JUMPER 12POL 76MM
7	0087765000	LCD CPL.
8	0087765001	LCD CPL.
9	0087775000	INSULATING FOIL
10	0045317300	PRINT ADAPTER
11	0087825000	RUBBER SELECTION PAD
12	0045197600	S-PRINT A165/170/180
13	0087835000	BUTTON
14	0087847000	GUIDE CPL.
15	0087855000	STOP DISC
16	0089445000	SPECIAL TORX SCREW

## BERNINA artista 180

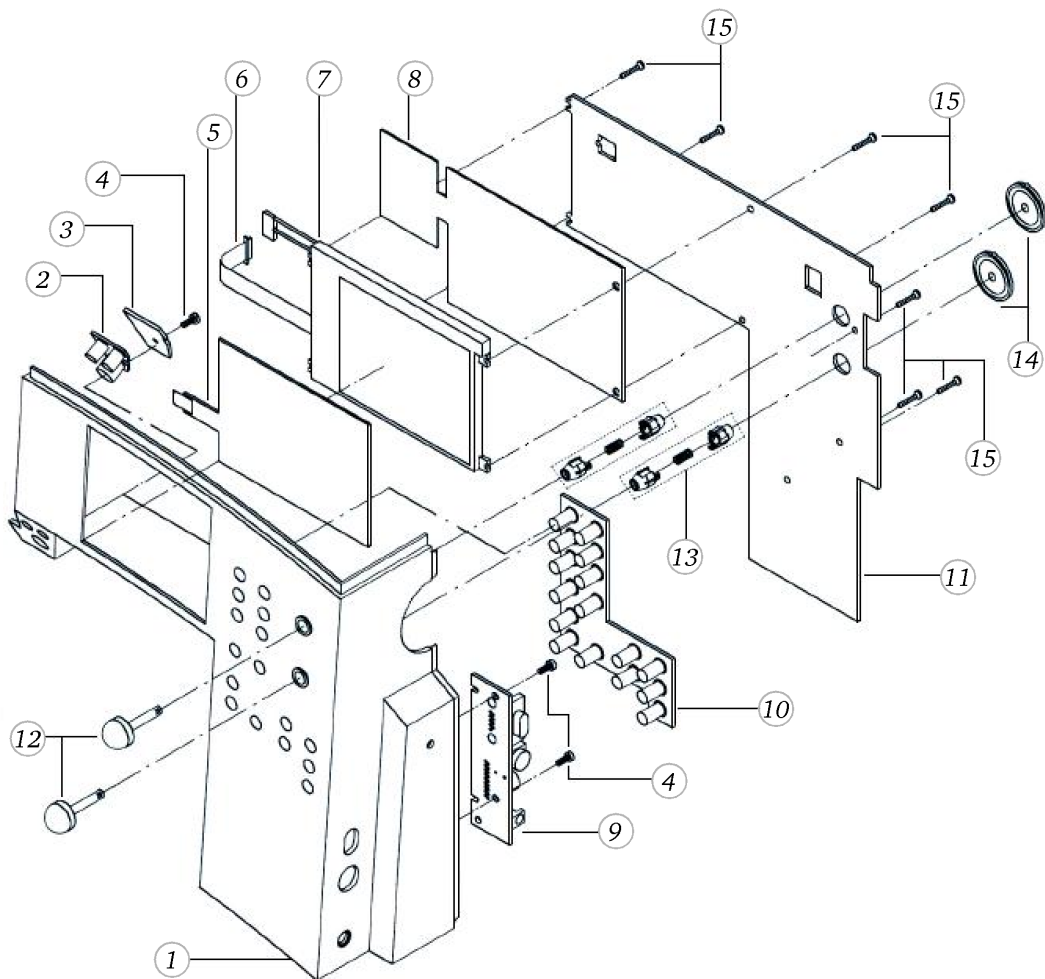


## Front cover with LCD and Print (artista 180 RICCAR)

Pos	Item number	Description
1	0087815004	FRONT COVER RICCAR 180
2	0087715000	RUBBER PAD RET
3	0087707000	RET-PRINT ARITSTA
4	0023345000	Screw Pan Head Pt 3 x 8 WN1452 - BN20138 Art-No. 3216015
5	0087755200	TOUCH SCREEN 165-185
6	0006165003	JUMPER 12POL 76MM
7	0087765000	LCD CPL.
8	0087765001	LCD CPL.
9	0087775000	INSULATING FOIL
10	0045317300	PRINT ADAPTER
11	0087825000	RUBBER SELECTION PAD
12	0045197600	S-PRINT A165/170/180
13	0087835000	BUTTON
14	0087847000	GUIDE CPL.
15	0087855000	STOP DISC
16	0089445000	SPECIAL TORX SCREW



## BERNINA artista 180



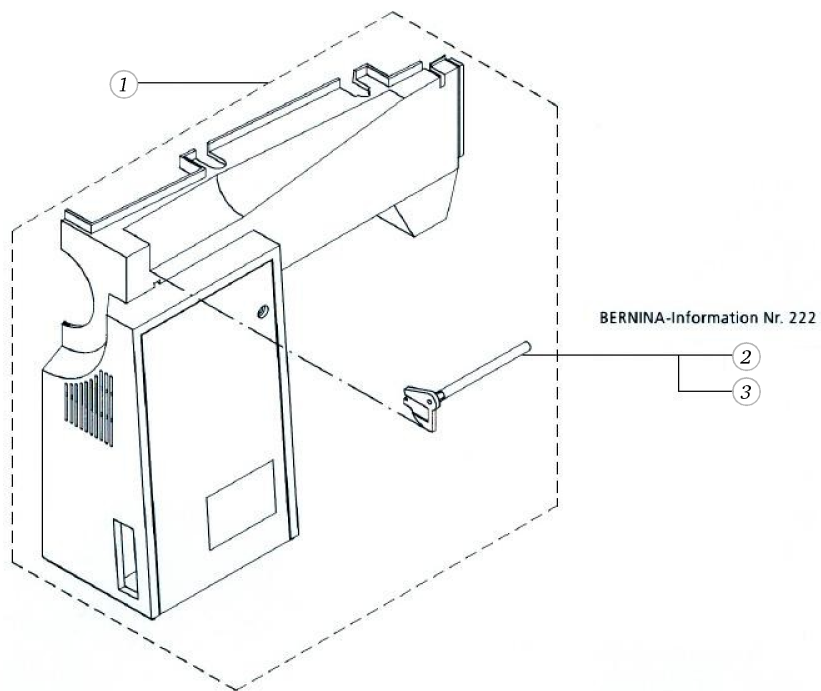
## Front cover with LCD and Print (artista 185)

Pos	Item number	Description
1	0087815106	FRONT COVER A185
2	0087715001	RUBBER PAD RET
3	0087707001	RET-PRINT ARITSTA 185
4	0023345000	Screw Pan Head Pt 3 x 8 WN1452 - BN20138 Art-No. 3216015
5	0087755200	TOUCH SCREEN 165-185
6	0006165003	JUMPER 12POL 76MM
7	0087765001	LCD CPL.
8	0087775000	INSULATING FOIL
9	0045317300	PRINT ADAPTER
10	0087825000	RUBBER SELECTION PAD
11	0045197803	S-PRINT A185 V 4.04
12	0087835000	BUTTON
13	0087847000	GUIDE CPL.
14	0087855000	STOP DISC
15	0089445000	SPECIAL TORX SCREW

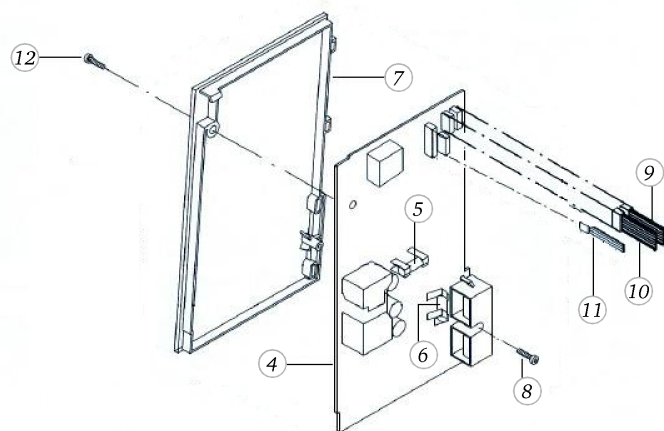


# BERNINA artista 180

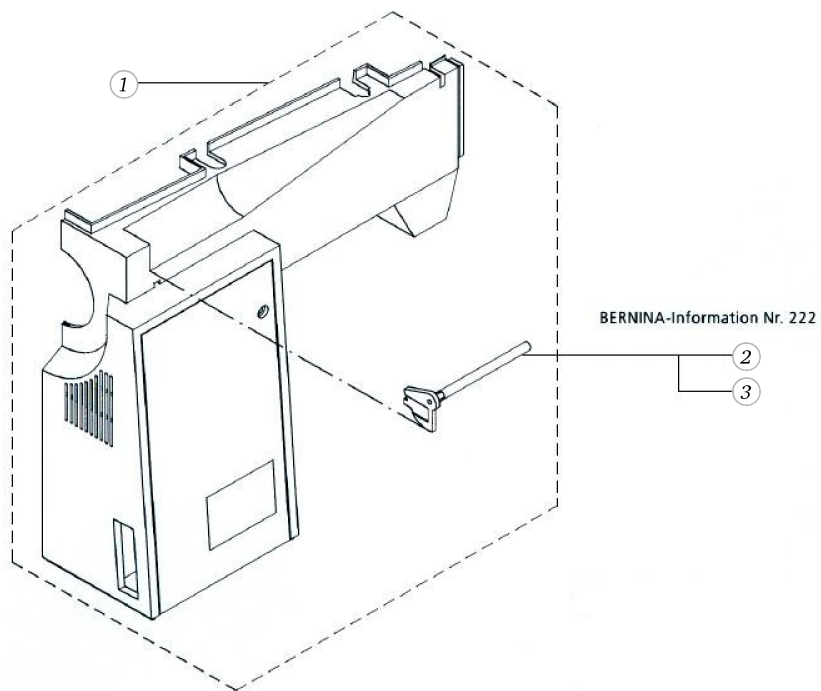
# Rear cover (artista 180 / RICCAR)



Pos	Item number	Description
1	0087807201	BACK COVER CPL.
2	0079115200	SPOOL SUPPORTER PIN
3	0307015000	SPOOL SUPPORTER PIN
4	4088327000	L-PRINT CLASSIC UNIVERSAL
5	0303795000	FUSE
6	0303805000	FUSE
7	0325317000	CHASSIS PRINT SPARE PARTS
8	0023345001	TORX SCREW
9	0006597112	CABLE CPL. 5-POL
10	0006597113	CABLE CPL. 5-POL
11	0006597118	CABLE CPL. 2-POL
12	0078865049	Socket Pan Head Thread Forming Screws M4x35 DIN7500 - BN13916 Art-No. 3271306

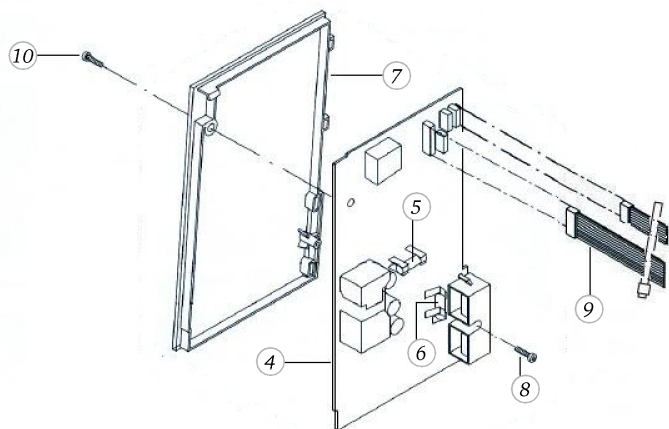


## BERNINA artista 180



## Rear cover (artista 185)

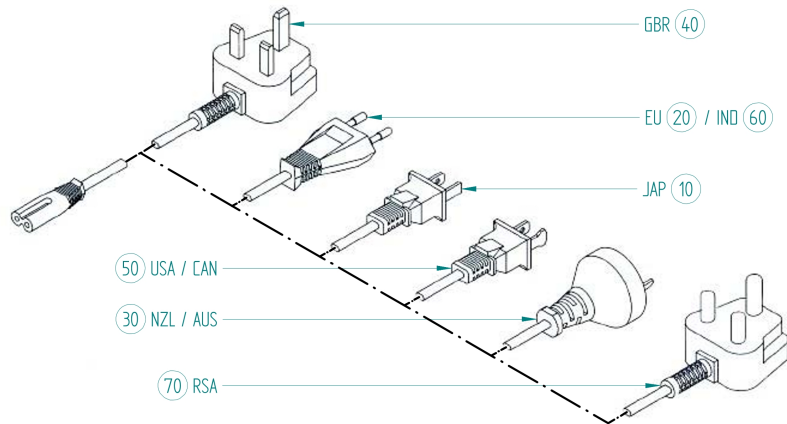
Pos	Item number	Description
1	0087807200	BACK COVER CPL.
2	0079115200	SPOOL SUPPORTER PIN
3	0307015000	SPOOL SUPPORTER PIN
4	4088327001	L-PRINT CLASSIC A185
5	0303795000	FUSE
6	0303805000	FUSE
7	0325317000	CHASSIS PRINT SPARE PARTS
8	0023345001	TORX SCREW
9	0316267000	DOUBLE CABLE
10	0078865049	Socket Pan Head Thread Forming Screws M4x35 DIN7500 - BN13916 Art-No. 3271306

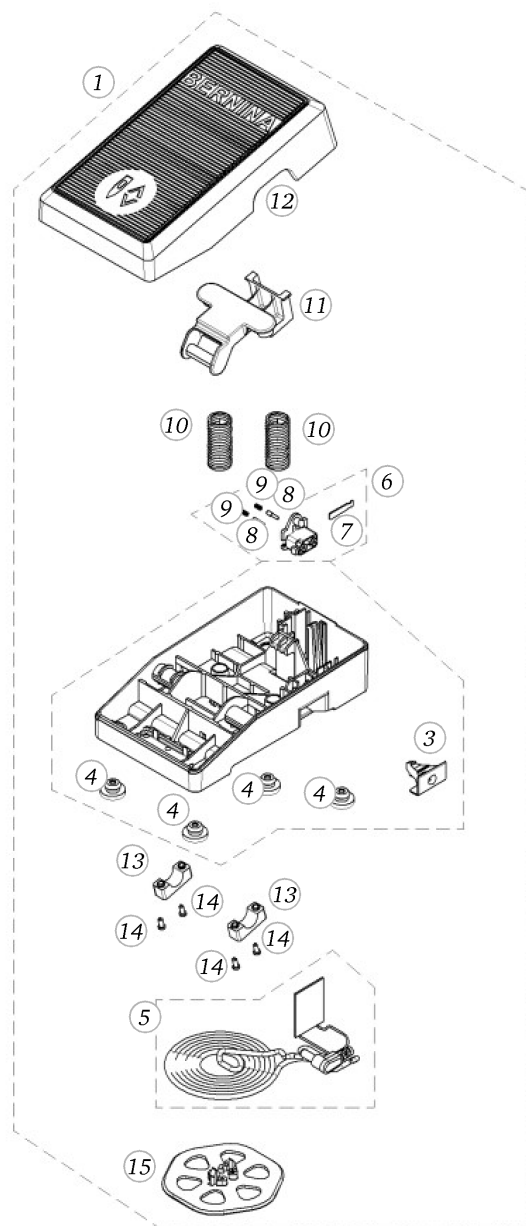


# BERNINA artista 180

## Power Plug

Pos	Item number	Description
10	0079287004	Power Cord Cpl. Japan
20	0079287303	Power Cord Cpl. Europe
30	0079287002	Power Cord Cpl. New Zealand / Australia
40	0079287001	Power Cord Cpl. Great Britain
50	0079287300	Power Cord Cpl. USA / CAN
60	0079287000	Power Cord India
70	0079287405	Power Cord Cpl. South Africa



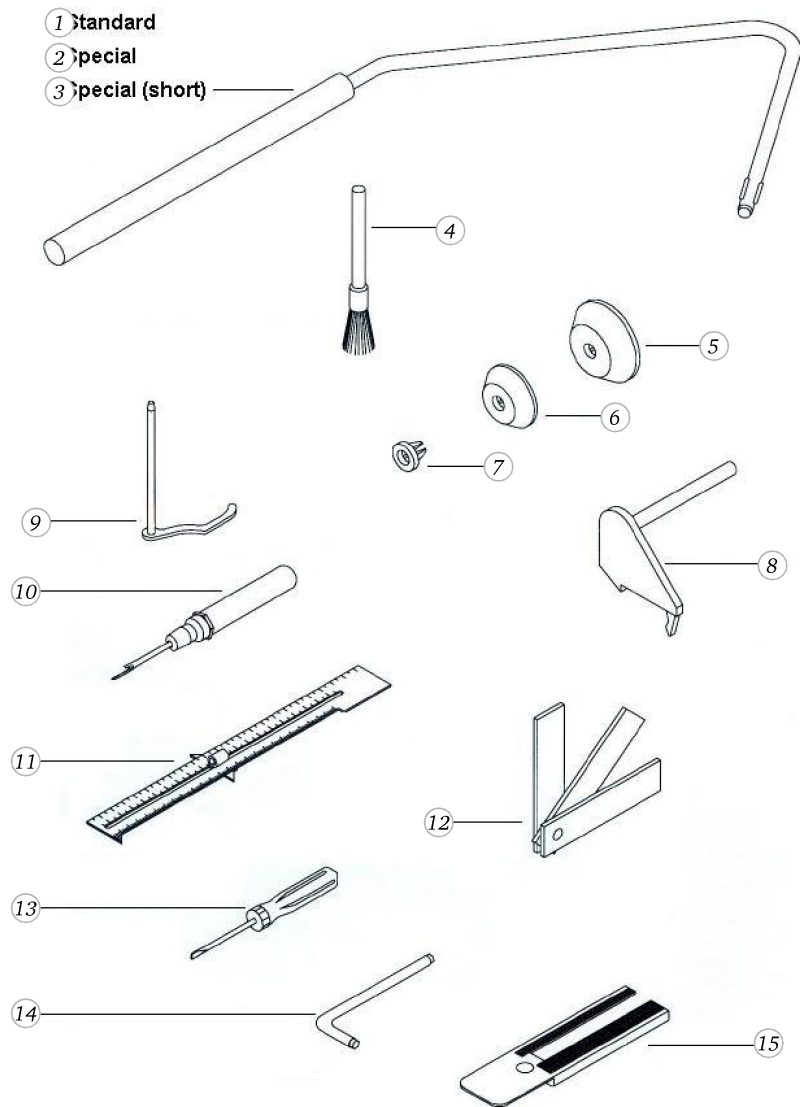


Pos	Item number	Description
4	0079887501	FOOT CONTROLLER CLASSIC-LV1
1	1046637000	Foot Controller with Back Kick
3	0082655000	HOLDER
4	0026985001	Foot
5	0082957100	FOOT CONTROL CABLE SET
6	0026437000	Slidegate Valve Of Cpl.
7	325278030+	CONTACT PLATE
8	325355031+	TRACER PIN
9	25503303++	PRESSURE SPRING
10	25570103++	PRESSURE SPRING
11	325371030+	PRESSURE YOKE
12	0026457204	Footstep Disk Housing Cpl Footstep NCS (CLASSIC) Housing NCS
13	0026515002	Bride
14	20302323++	CYL. SCREW
15	0079875201	Wire Plate

# BERNINA artista 180

# Accessories

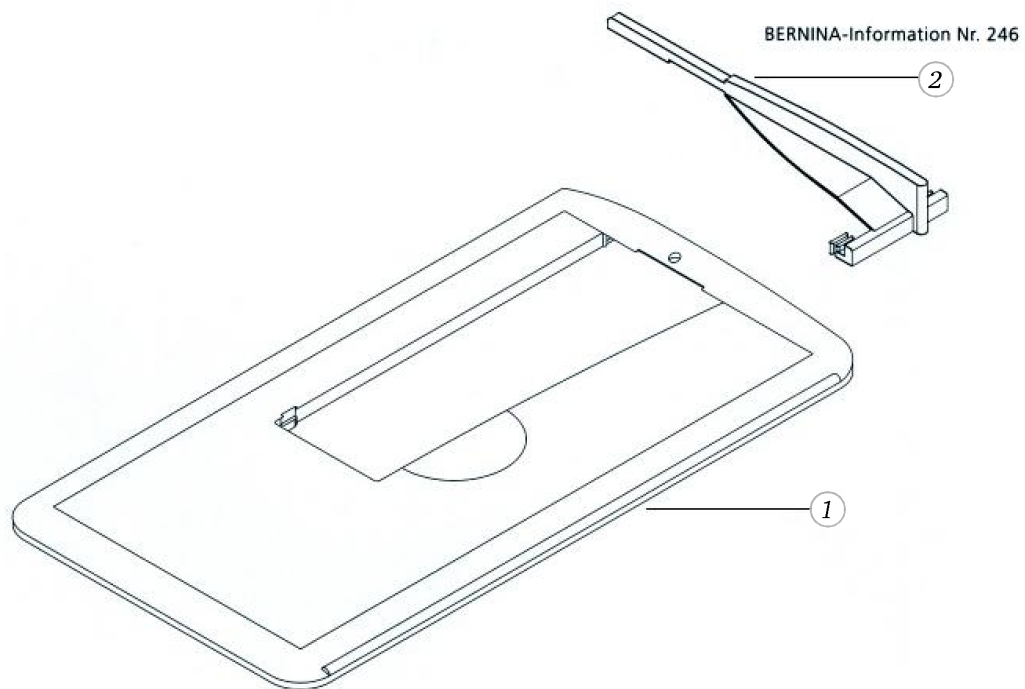
Pos	Item number	Description
1	0016357700	Knee Lifter Lever Cpl.
2	0016357301	KNEELEVER SPECIAL
3	0016357302	KNEE LIFTER LEVER
4	330022031+	DUST-BRUSH
4	33002203++	Brush
5	0079305101	DISK D43
6	0079305200	Disc D27
7	0079265200	Disc D 12
8	0079125200	SPOOL-SUPPORT
8	0079125300	SPOOL SUPPORT
9	0015417000	EDGE GUIDE RIGHT
10	0069935201	Seam Ripper
11	0069925000	SEWING TEMPLET
12	0032605000	Compensating-Plates
12	0032605100	Compensating Plates
13	0328465000	Screw Driver red RAL 3025 2,5x0,4x84,5
14	0333297101	Torx wrench T20 packed
15	0030095100	GUIDE PLATE LARGE



# BERNINA artista 180

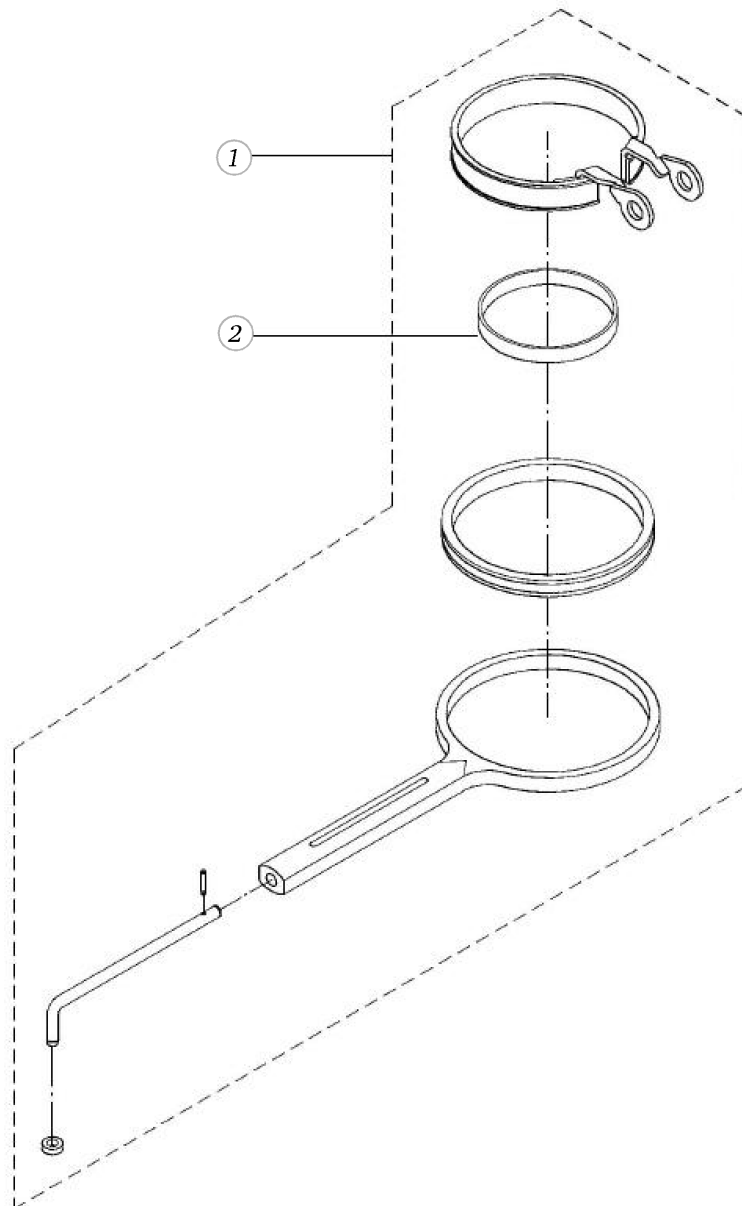
## Sewing platform

Pos	Item number	Description
1	0088685000	SEWING PLATFORM
2	0307267000	SEAMS GUIDE CPL CLASSIC



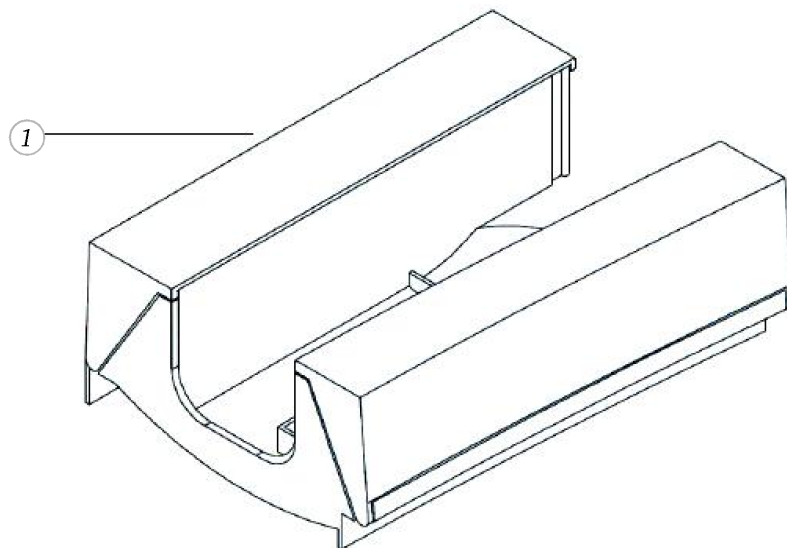


**Darning apparatus**



Pos	Item number	Description
1	0015487103	DARNING DEVICE
2	334008030+	RUBBER RING

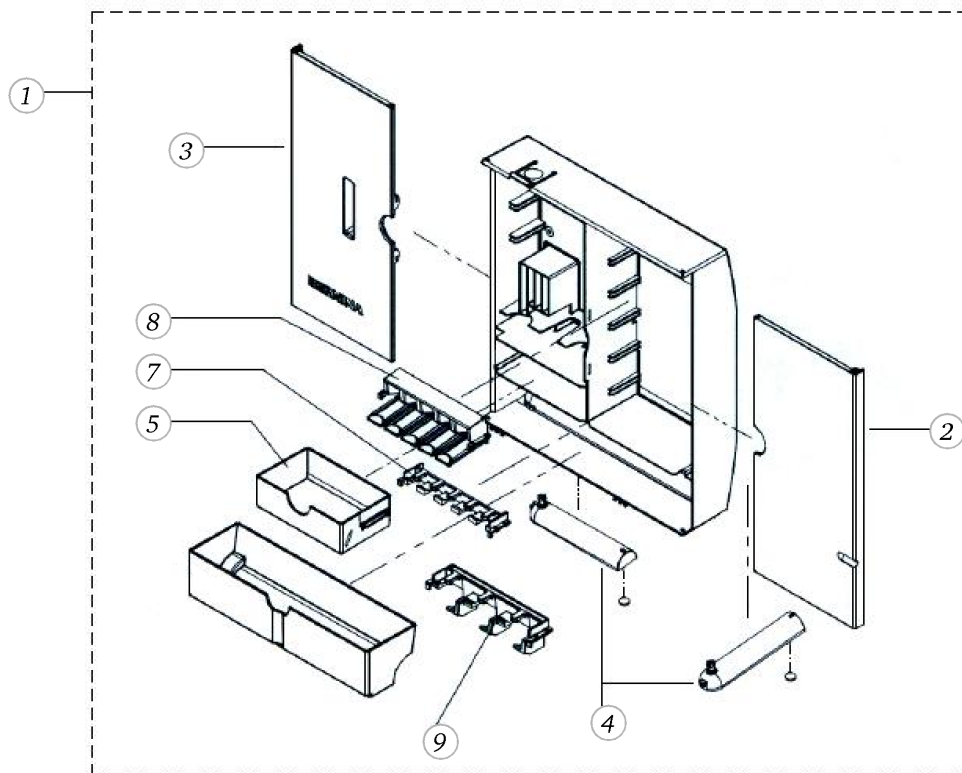
Pos	Item number	Description
1	0079347100	ACCESS. BOX CLASSIC



## BERNINA artista 180

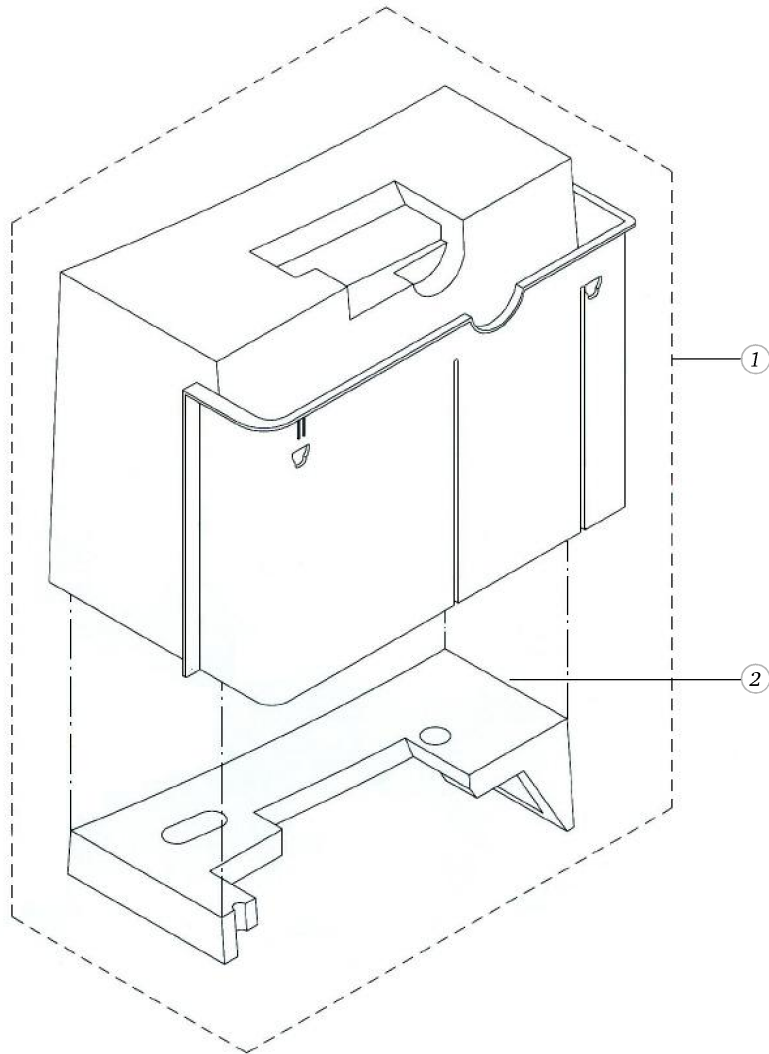
## Accessories box

Pos	Item number	Description
1	0303967101	ACCESSORIES BOX CPL.
2	0303975001	DOOR RIGHT
3	0303985001	DOOR-LEFT
3	0303985201	door left without bulges smoke transparent
4	0303997001	SWING FOOT CPL. WHITE
5	0304005001	DRAWER SMALL WHITE
7	0304025000	Rack For Foot
8	0304035000	RACK FOR BOBBIN
9	0306165000	SEWING FOOT HOLDER 9MM



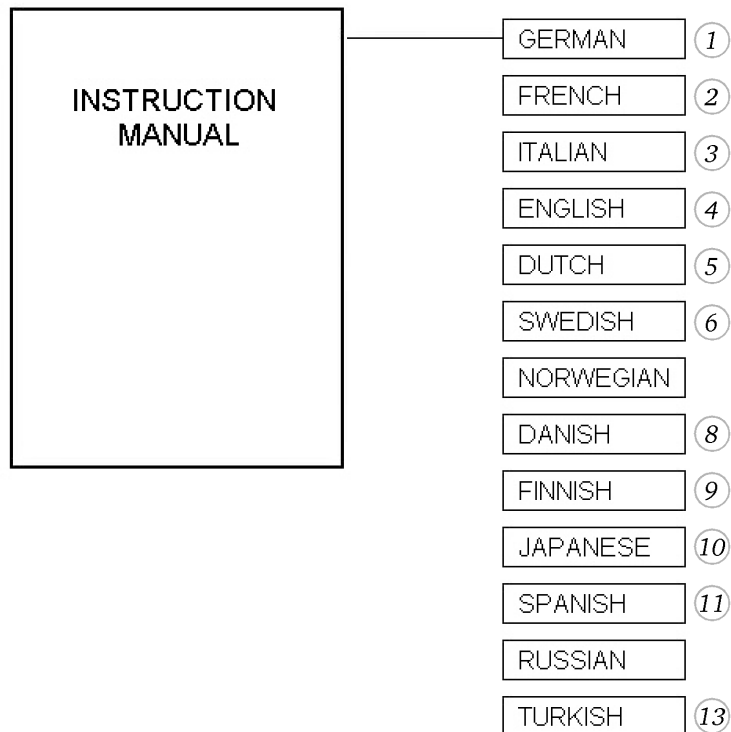
**Carrying case**

Pos	Item number	Description
1	0311017100	HARD COVER 130 - 730
2	0082835000	BOLSTER



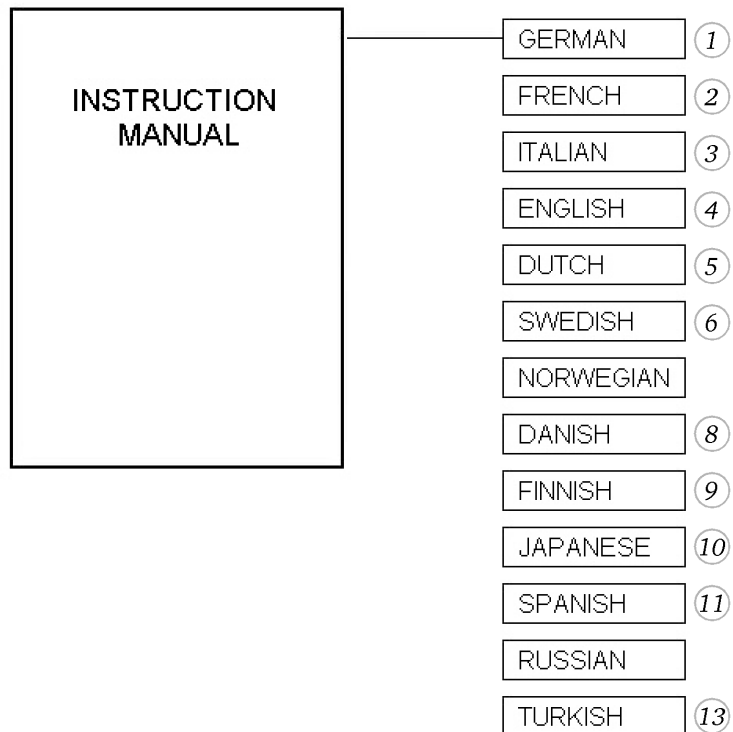
## BERNINA artista 180

## Instruction manual (artista 180 / RICCAR)



Pos	Item number	Description
1	0088547301	BOOK ARTISTA 180 V3.0
2	0088547302	INSTR. BERNINA ARTISTA 180 3.
3	0088547303	INSTR. BERNINA ARTISTA 180 3.
4	0088547304	INSTRUCTION BOOK 180
5	0088547305	BOOK A180 V3.0 NL
6	0088547306	BERNINA GUIDE 180 V
8	0088547108	INSTR.BOOK A180 DK
9	0088547309	INSTR.MANUAL A180V3.0
10	0088547310	INSTR. BOOK ARTISTA
11	0088547311	BERNINA GUIDE 180 V3.
12	0088547318	BERNINA GUIDE 180 V3
13	0088547319	BOOK ARTISTA 180 V3.0

## BERNINA artista 180



## Instruction manual (artista 185)

Pos	Item number	Description
1	0308665001	MANUAL A185 DE
2	0308665002	MANUAL A185 FR
3	0308665003	MANUAL A185 IT
4	0308665104	MANUAL A185 EN
5	0308665005	MANUAL A185 NL
6	0308665006	MANUAL A185 SV
8	0308665008	MANUAL A185 DK
9	0308665109	MANUAL A185 FI
10	0308665110	MANUAL A185 JA
11	0308665011	MANUAL A185 ES
13	0308665119	MANUAL A185 TR